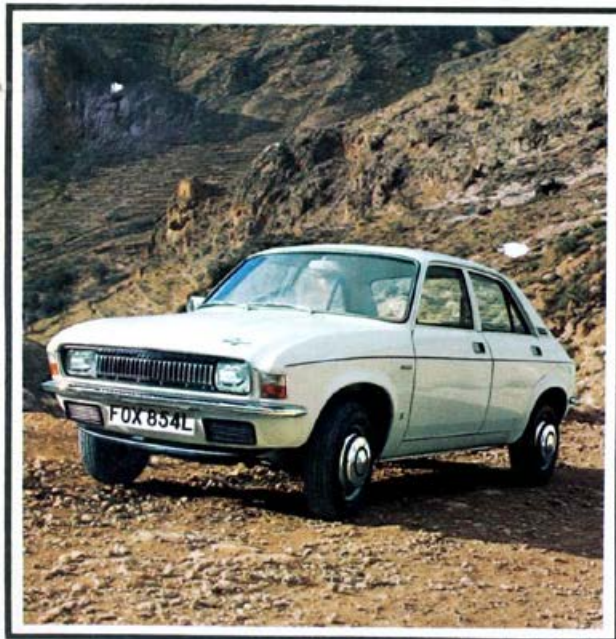


The Observer's Guide to Potash!

The Observer's Book of **AUTOMOBILES**

Compiled by the Olyslager Organisation



Mark Arundell
IMEx Consulting

Before we begin....

➤ ***Acknowledgements***

- Iain Scarr – Galaxy Resources, Salta, Arg
- Ron Brown – Regina, Sk
- Bob Hite – USGS, Co
- Hugh Harvey – Intrepid, Co

➤ ***Disclaimer***

- Not definitive – “Potash 101”
- Potash is not Phosphate
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The IMEx Group - Experience

Exploration Projects and Regional Studies



*Without a market,
a deposit is merely a geological curiosity - Harben*

Potash

A thick, horizontal yellow brushstroke with a textured, painterly appearance extends across the width of the slide, positioned just below the title "Potash".

- What's Potash?
- Why Potash?
- Geology - setting & examples
- Mining - conventional & solution
- Exploration Criteria & Tools

Potash

Polish potash war elicits investor interest

SPINIFEX

■ Nick Sas

It is an odd time in the small resources sector, when commodities such as potash and mineral sands attract serious investor attention in WA.

With many gold and nickel investors hurt over the past six months, the lure of diversification is becoming more attractive.

The announcement by BHP Billiton last month that it was pumping in \$2.6 billion to finish the Jansen Potash project in Canada — particularly in light of BHP shareholders' push for spending restraint — is one factor pushing potash into the spotlight.

Another factor is the entertaining, albeit slightly worrying, so-called potash wars between Russia and Belarus, which have also helped put the fertiliser feed back on the map.

For the record, Vladislav Baumgartner, chief executive of the mining group Uralkali, was detained in Minsk, Belarus, late last month.

Uralkali sparked a row when it quit a trading alliance with State potash producer Belaruskali in a move that analysts say could push potash



Potash potential: Potash West managing director Patrick McManus says fertiliser groups are expressing more interest.

prices down by as much as 25 per cent before the end of the year.

The halls of the Perth Convention Centre are a long way from the jails of Minsk but according to Potash West managing director Patrick McManus, the reverberations have been felt by his company.

Potash West is attempting to develop the Dandaragan Trough project 150km north of Perth, and Mr McManus said a number of curious investors came to find out more about the company during last week's Association of Mining & Exploration Companies conference.

For Potash West, the immediate threat of decreased prices from the potash war does

not have a huge impact but the lingering long-term food security threat does.

Analysts have tipped this issue will become more perverse in the latter half of this decade, if not sooner.

Mr McManus admitted Potash West liquidity and, indeed, its share price, were low but he said inquiries from fertiliser groups had increased.

In January, the company put a \$650 million price tag on a 2.4 million-tonne-a-year operation that aims to mine potassium-rich glauconite — an essential product in the creation of fertiliser — with an eventual plan to ship 50 per cent of the product to South-East Asia and China.

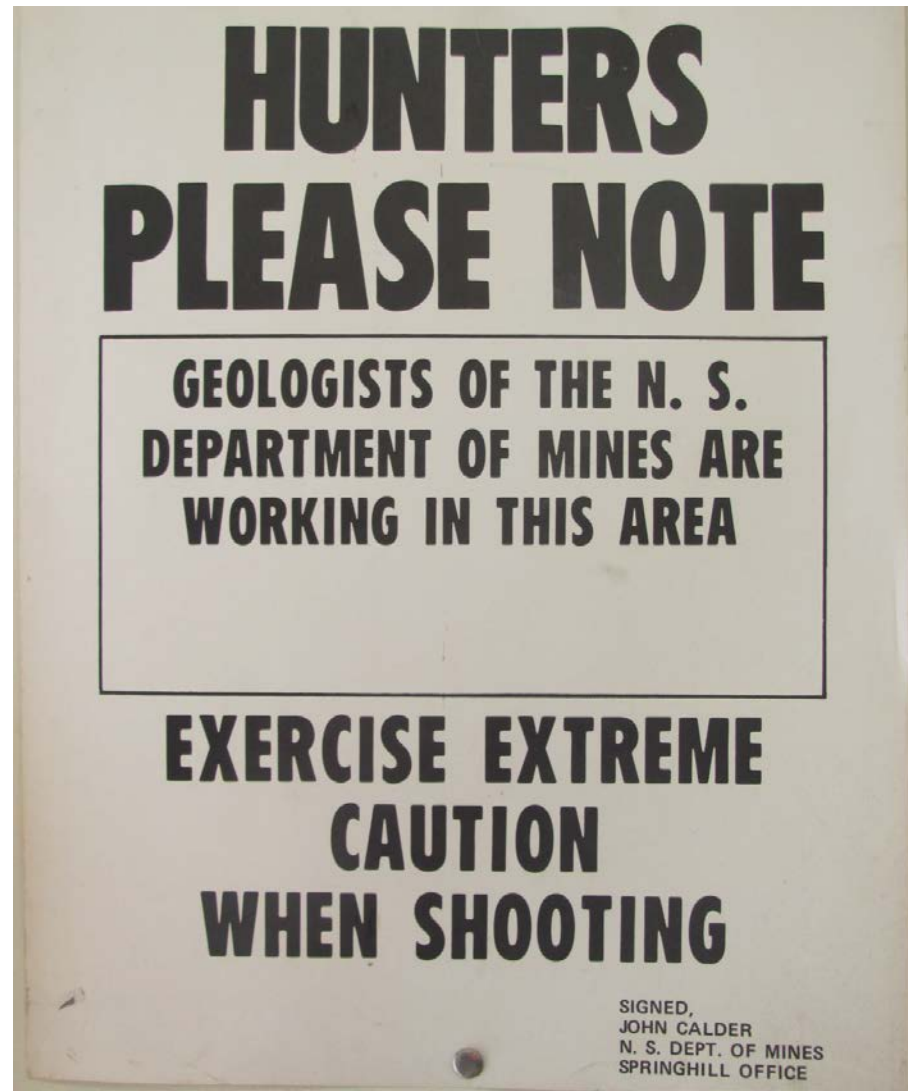
He said the company's next step was to start construction of a working trial plant.

■ On the mineral sands front, Welshpool-based Mineral Commodities Limited highlighted the relative confidence in the sector by announcing a fully underwritten \$6.5 million entitlement issue late last week. The one-for-four issue is priced at 8¢ — just below the 8.1¢ closing price on Friday. The company said it would use the money to fund the commissioning of its Tormin mineral sands project on South Africa's west coast, 400km north of Cape Town.

✉ nick.sas@wnews.com.au

The West Australian
Monday, September 9, 2013

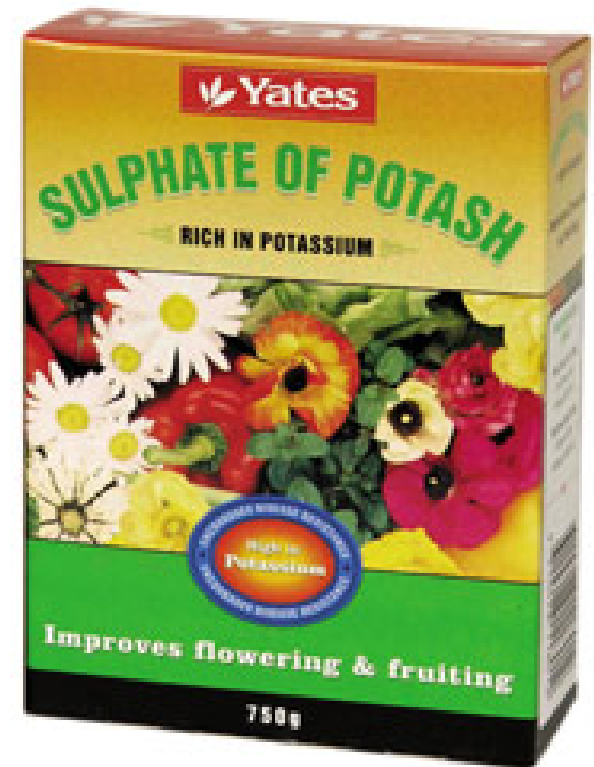
Potash



New Glasgow
Nova Scotia

What's Potash?

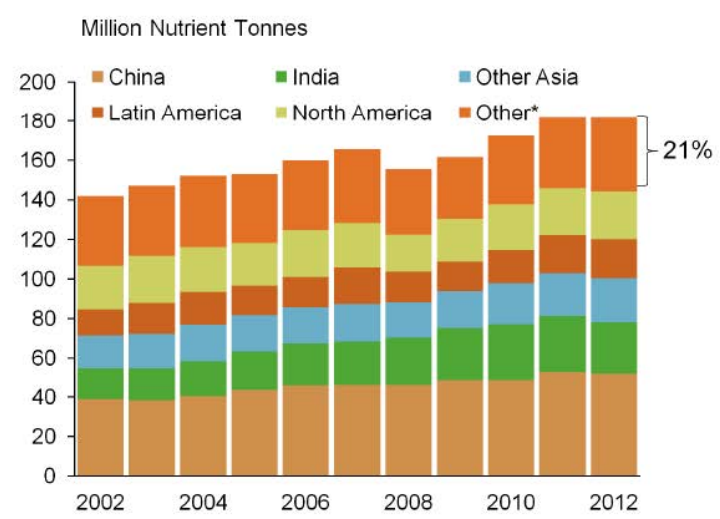
- The mineral (K) is one of the three main macro nutrients required by plants, along with nitrogen (N) & phosphate (P)
- Potash helps
 - ❖ improve a plant's disease resistance
 - ❖ crop quality
 - ❖ increases yields
- Only potassium fertilizer source
 - ❖ No practical substitutes



Why Potash?

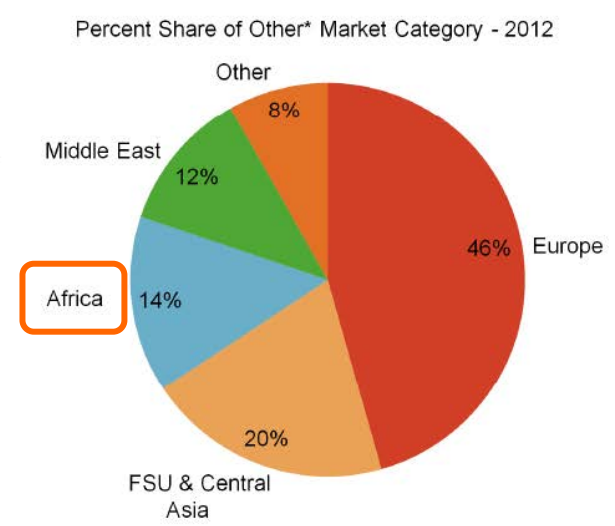
World Fertilizer Consumption

More than 20 Percent of Consumption Outside of Asia, North and Latin America



Based on a combination of calendar and fertilizer year data.
2012 refers to 2012 CY and 2012/13 FY.

It's a Growth Story!!



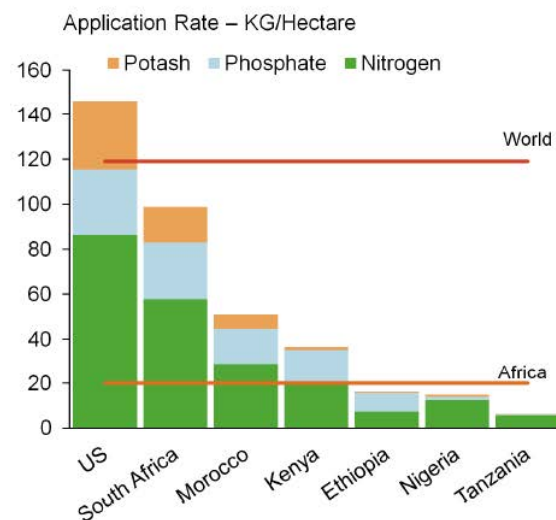
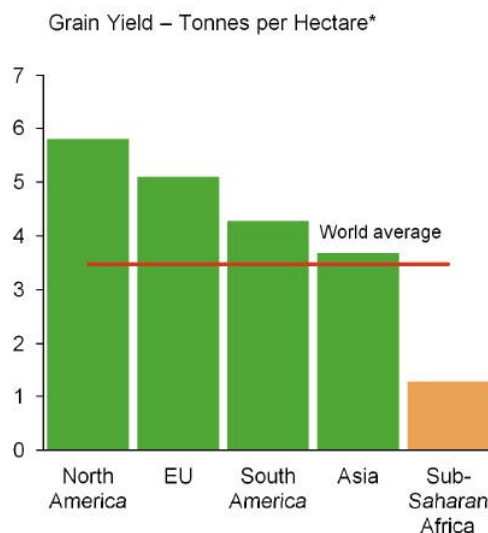
Source: Fertecon, IFA, PotashCorp

Why Potash?

Grain Yields and Fertilizer Use

Yields in Sub-Saharan Africa Lag As Does Fertilizer Use

It's not just Asia!

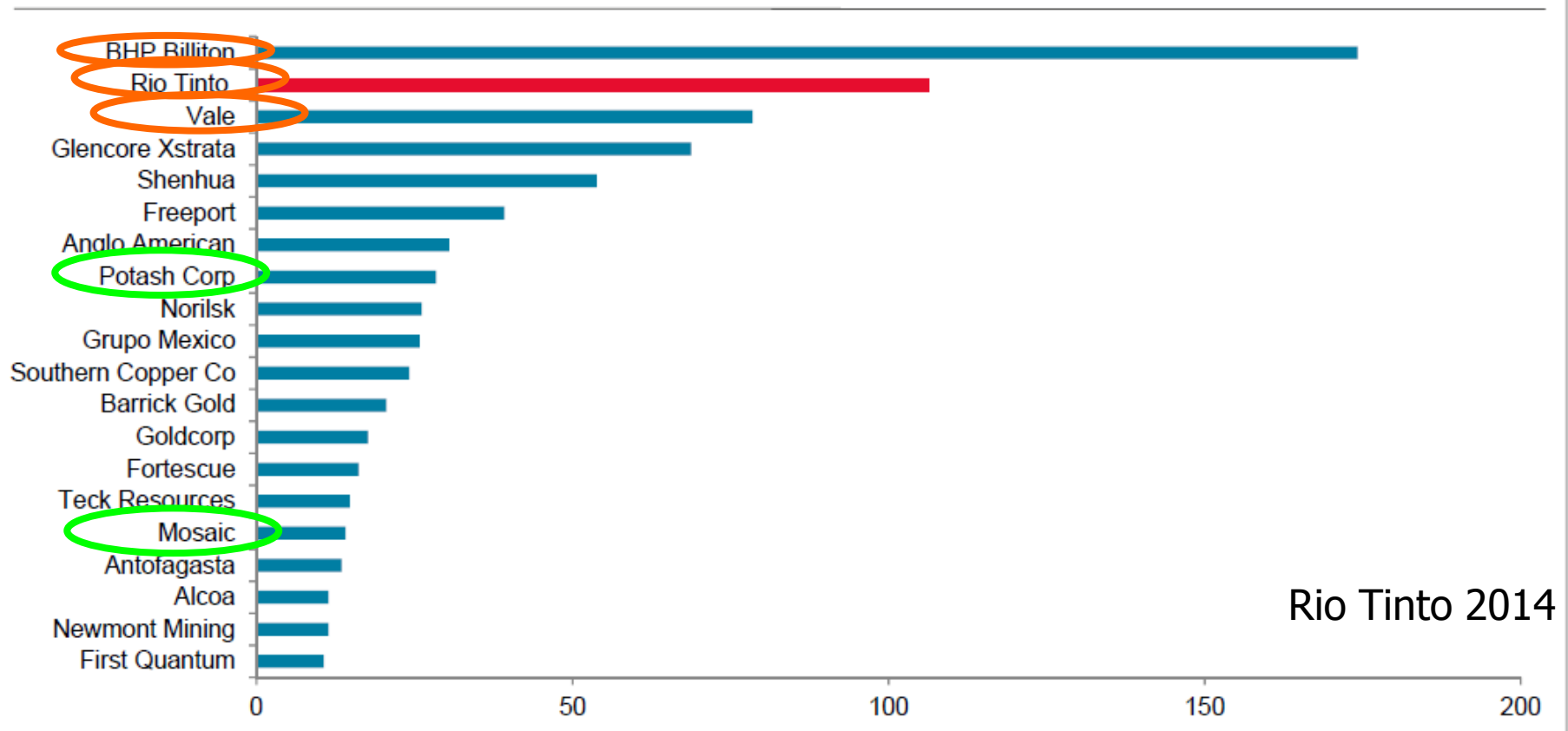


Source: USDA, IFA, FAO, PotashCorp

Why Potash?

At 31 December 2013

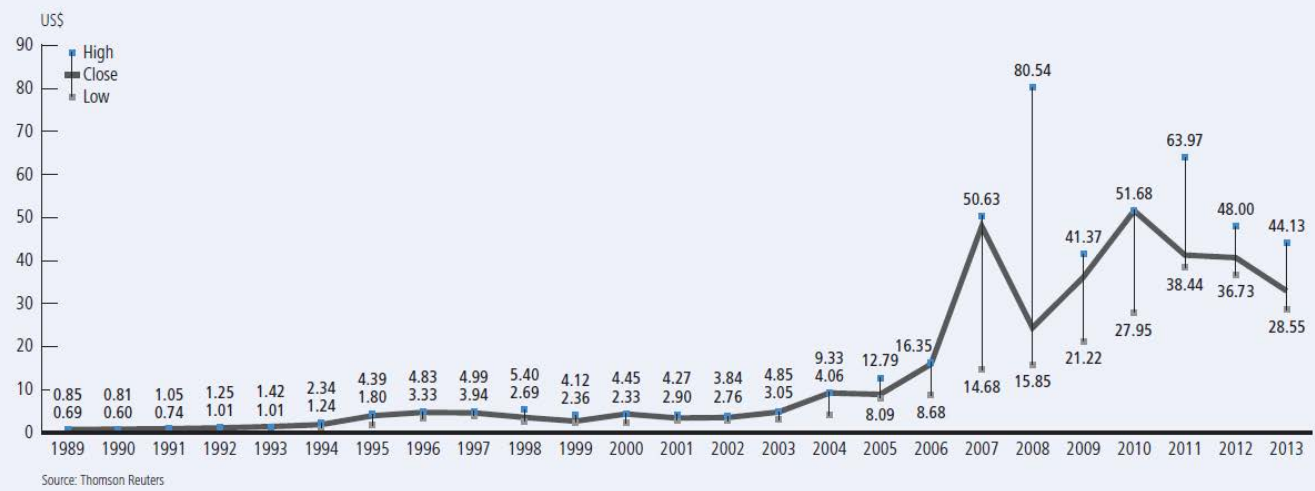
US\$ billion



Rio Tinto 2014

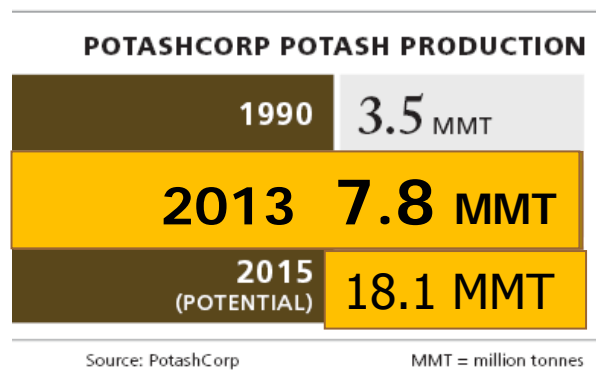
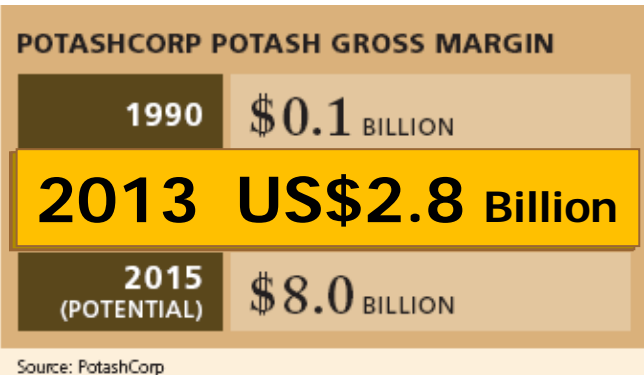
Why Potash? Potash Corp

YEARLY POT STOCK PRICE SINCE INCEPTION* – NYSE COMPOSITE



May 14
US\$36.32

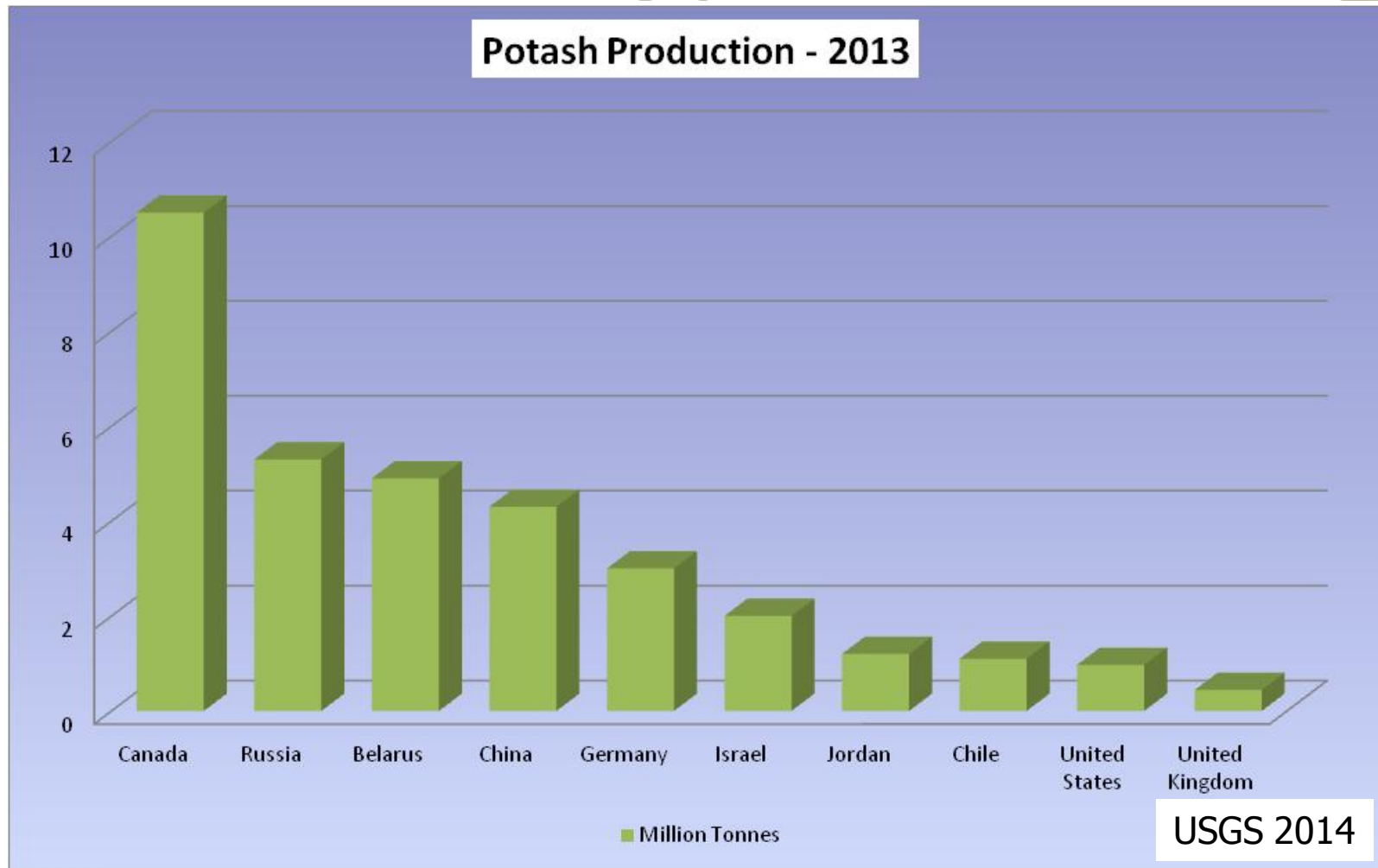
2010 :
BHP
US\$43.33



Commodity Overview

- Only 12 countries produce potash.
 - ❖ Canada, Russia & Belarus - +60%
- Seven companies control >80% of global supply:
 - ❖ Potash Corp of Saskatchewan, Mosaic Co, Agrium Inc, K+S, Uralkali, Belaruskali & Israel Chemicals
- Two marketing conglomerates **did** control >70% exports.
 - ❖ **Canpotex** - Potash Corp, Mosaic and Agrium
 - ❖ ~~Belarussian Potash Co~~ - Uralkali and Belaruskali.

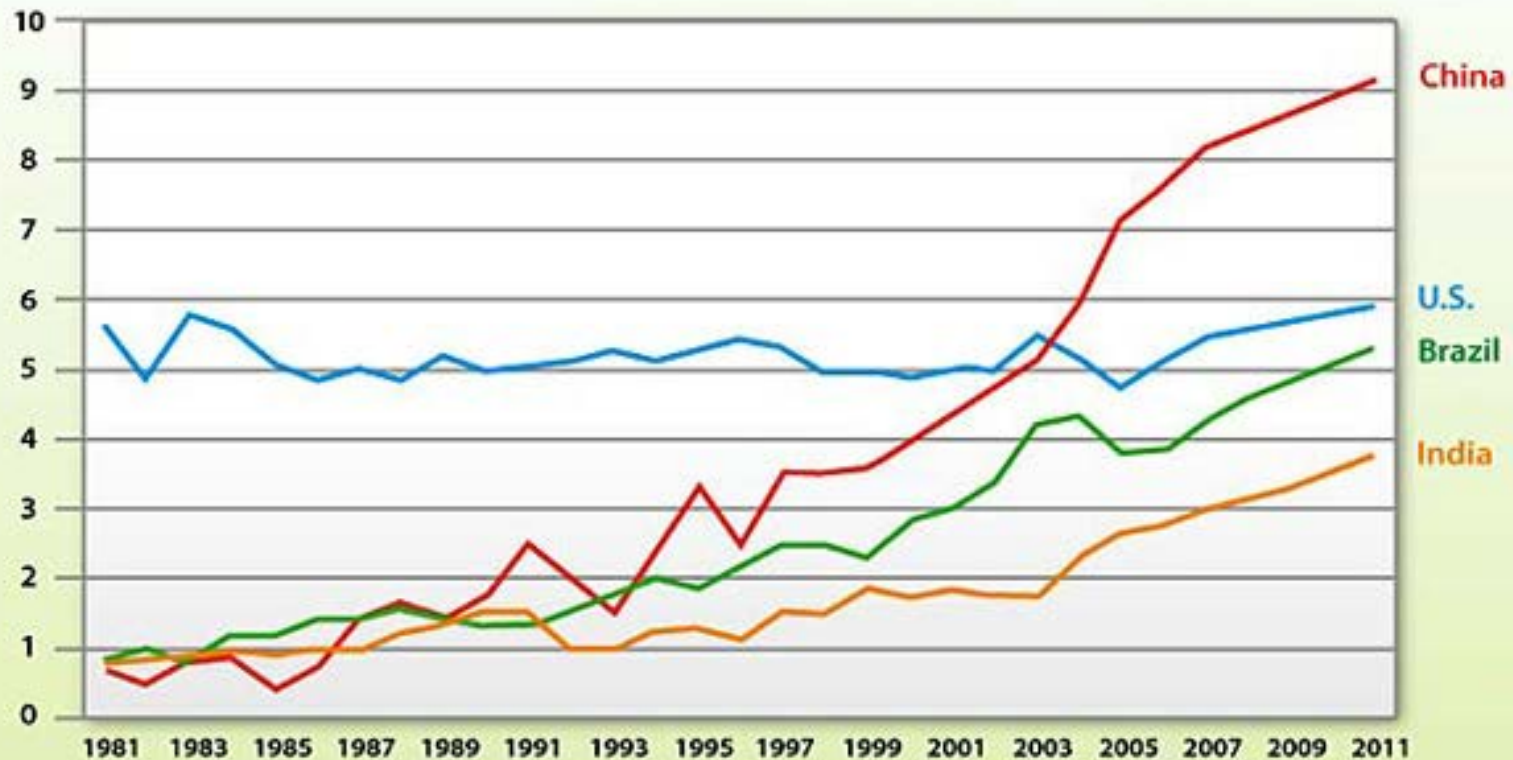
Commodity Overview



Commodity Overview

Worldwide Potash Fertilizer Consumption

(Millions of K₂O Nutrient Tons) — 1 Product Ton = 0.61 K₂O Ton



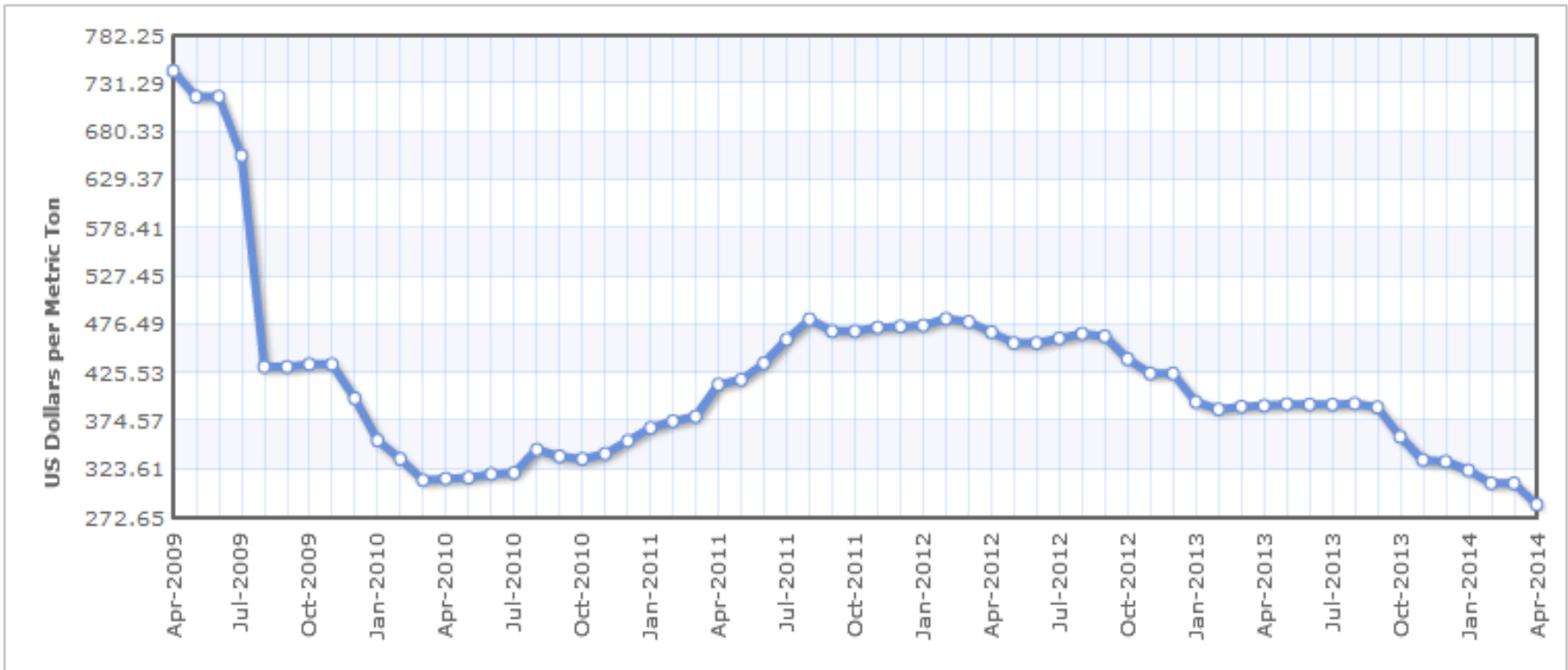
Excludes potash used in industrial applications and animal feed.

Commodity Overview

Potassium Chloride Monthly Price - US Dollars per Metric Ton

Range 6m 1y 5y 10y 15y 20y 25y 30y

Apr 2009 - Apr 2014: -458.000 (-81.48 %)



Potash One – Legacy PFS

➤ Legacy Project (Saskatchewan, Canada)

- ❖ NPV₁₀ US\$4.47B
- ❖ IRR 30.1%
- ❖ Cap. Cost US\$1.88B
- ❖ **Payback ~ 3.3 years**
- ❖ Mine Life 40 years
- ❖ Resource 29Mt (Measured) 220Mt (Indicated)

➤ Q : Who was the Chairman ?

- ❖ Robert Friedland

Potash One

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➤ November 22, 2010

- ❖ "Potash One Agrees to Friendly Takeover by K+S for CAD 4.50 Per Share in Cash"
- ❖ 31.3% premium over the 10-day weighted average trading price
- ❖ CAD \$434 million (€311 million).

K&S Potash Canada

Courtesy of K+S Potash Canada



The Legacy mine will be the second largest in the world and is scheduled to begin production in 2016. The project's tank farm (shown above) is a key component of the facility.

The "Legacy 1" drilling rig being prepared for production well drilling in February 2013



Courtesy of K+S Potash Canada



\$4.1B, 1,500m; 2016

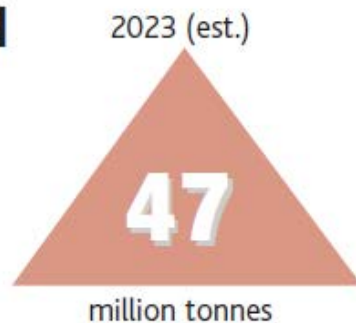
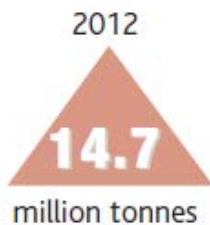
CIM 2014

Saskatchewan

POTASH

Potash producers in Saskatchewan plan to invest \$13.9 billion to upgrade and expand production capacity by more than 90% by 2023. Ten facilities in the province produce nearly one-third of the world's potash.

POTASH PRODUCTION



MINES ON THE HORIZON

2016 K+S Canada's Legacy mine:
2.8 million tonnes per year

2018 BHP Billiton's Jansen mine:
8 to 10 million tonnes per year

CIM 2014

New drilling at Javier and high-grade intervals, 2km grid

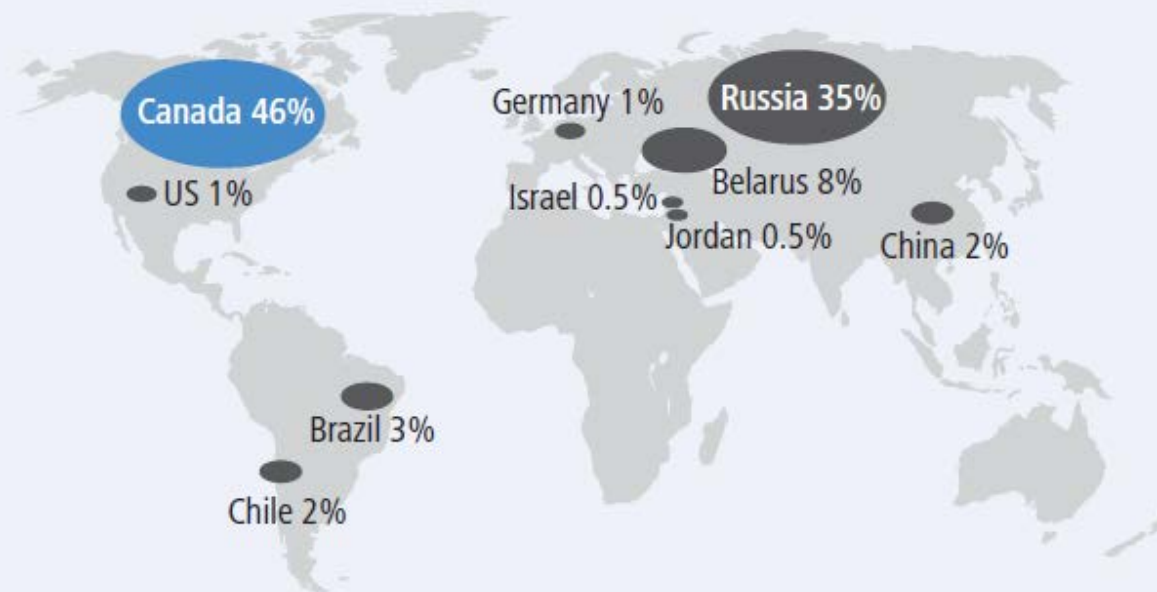


Source: Company data

Where Potash - Reserves

WORLD POTASH RESERVES*

Economically mineable deposits are geographically concentrated



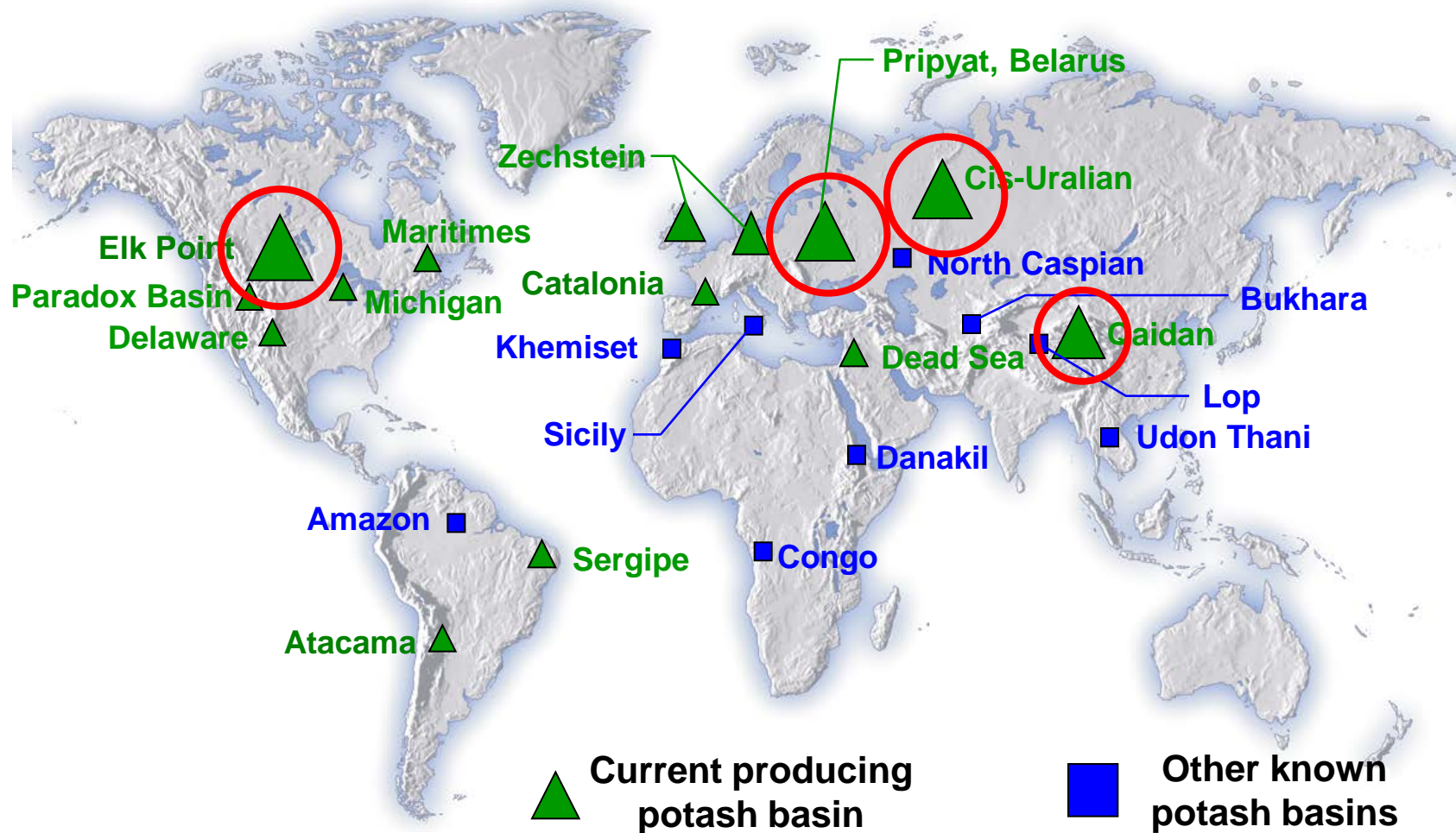
* Share of world's potash reserves; reserves as defined by the US Geological Survey

Other countries total 1 percent

Source: US Geological Survey

PCS 2014

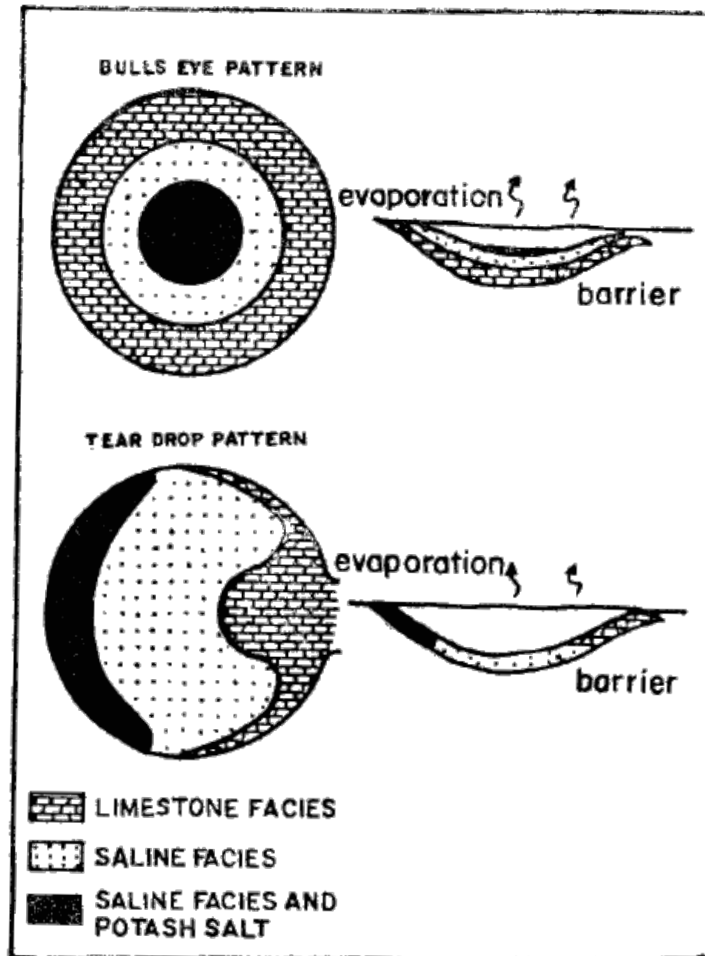
Where Potash - Production



How - Geological Setting

- Evaporite
- Barred basin – restricted infill
- Cycle – CO_3 , SO_4 , NaCl, Carnallite
 - ❖ dolomite, anhydrite, halite, sylvite
- Reflux – sea level
- Preservation – reduced shale (?cap)
- Stable tectonics – dissolution
- Deposits laterally continuous
 - ❖ +30km strike Carlsbad, NM

Basin Pattern Models

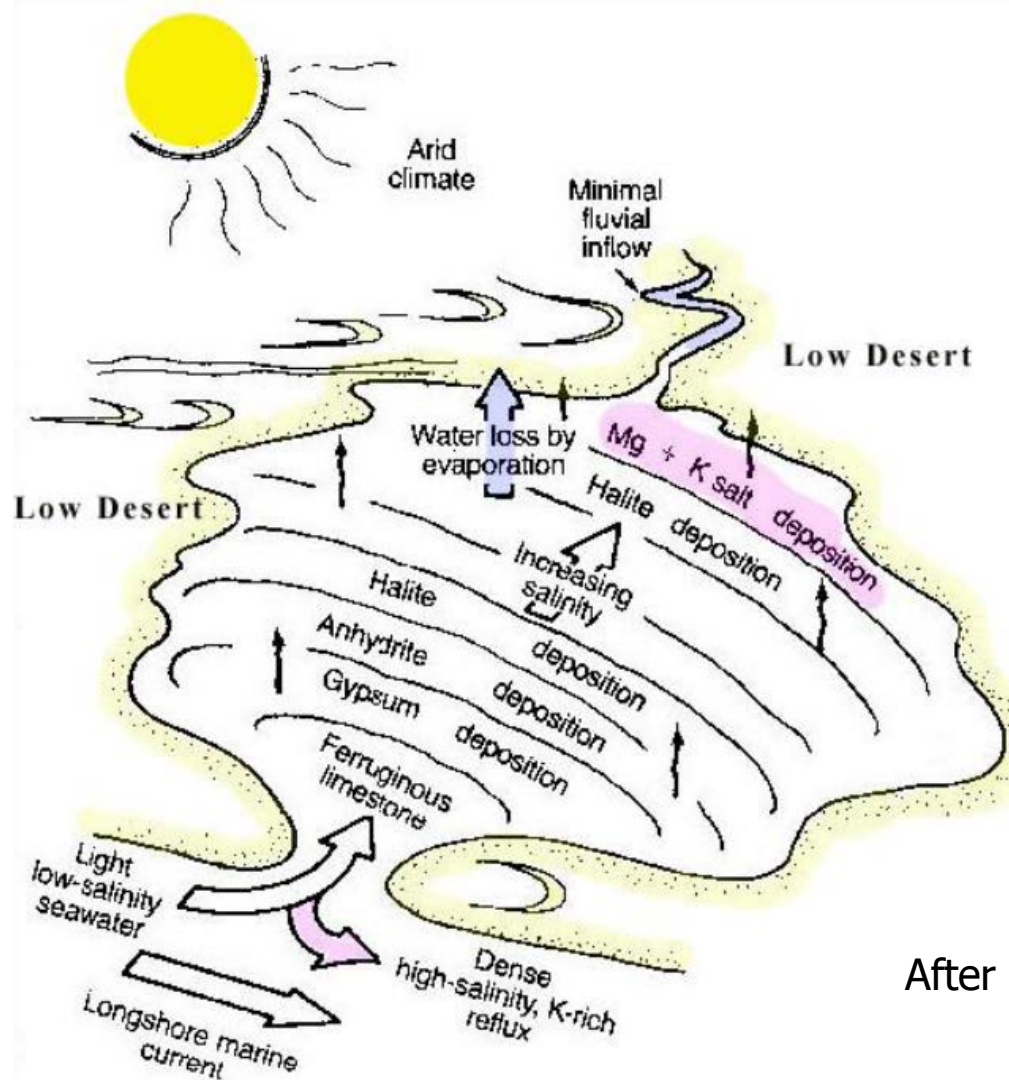


Closed Basin

Refluxing Basin

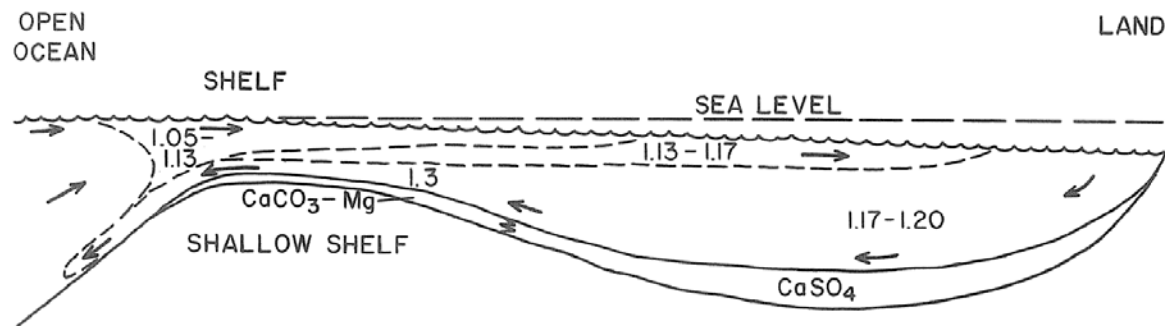
After Hsu, 1976

Basin Development

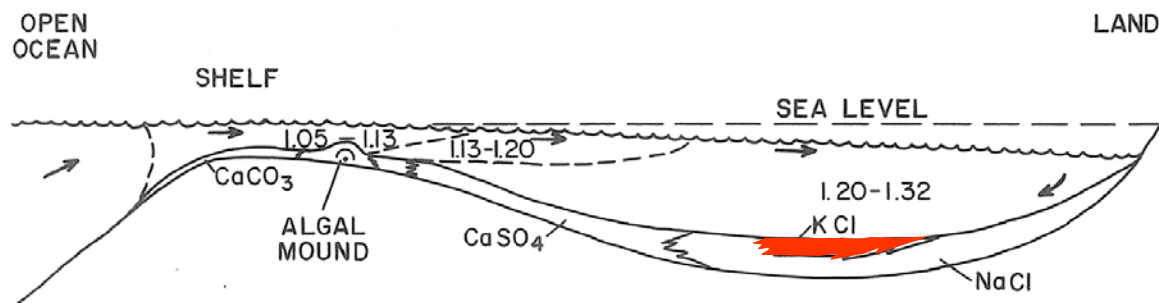


After Guilbert and Park, 1986

Barred Basin Model



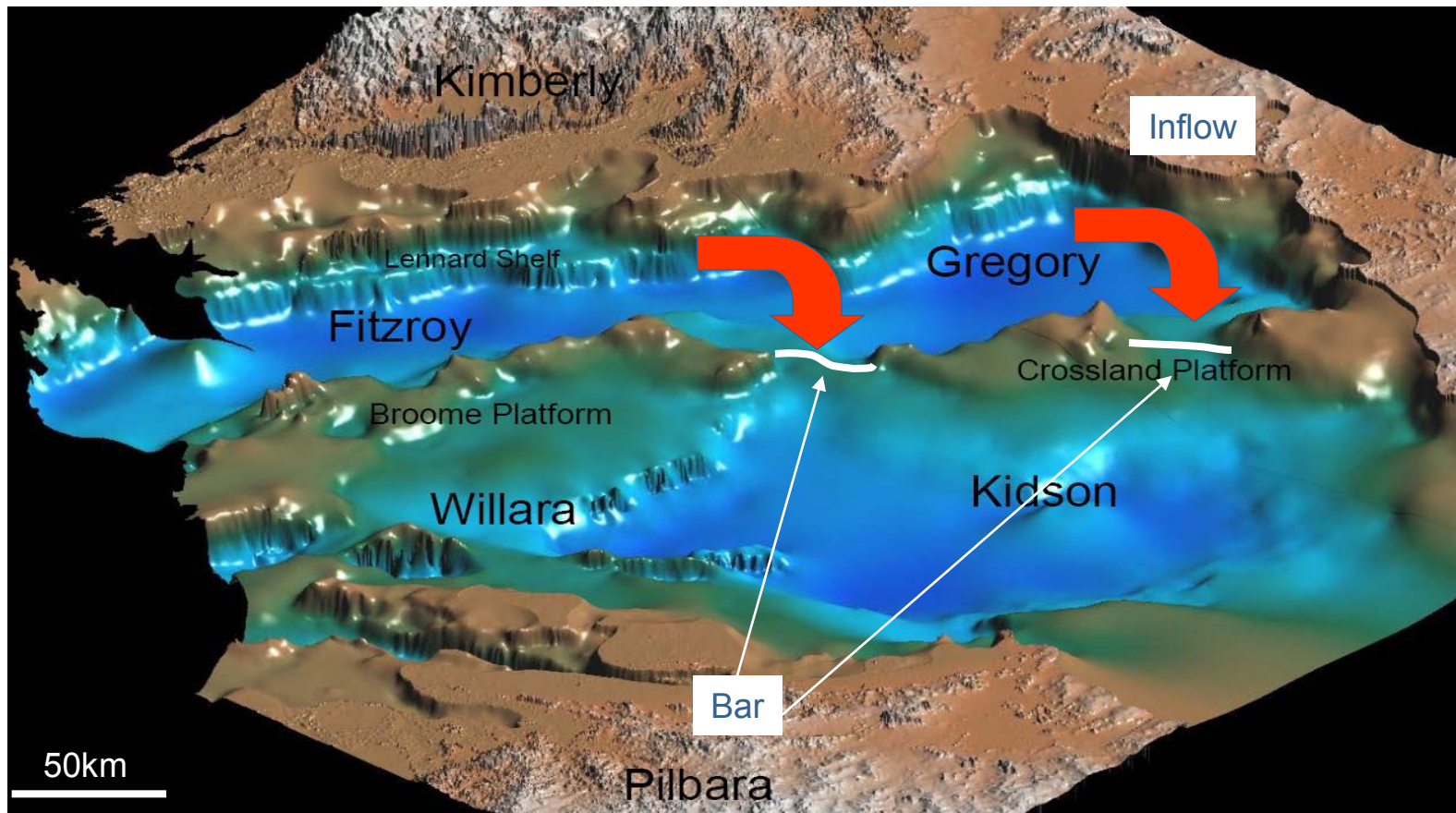
A. BASIN-TYPE EVAPORITE MODEL
TRANSGRESSIVE PHASE



B. BASIN-TYPE EVAPORITE MODEL
REGRESSIVE PHASE

Hite, 1983

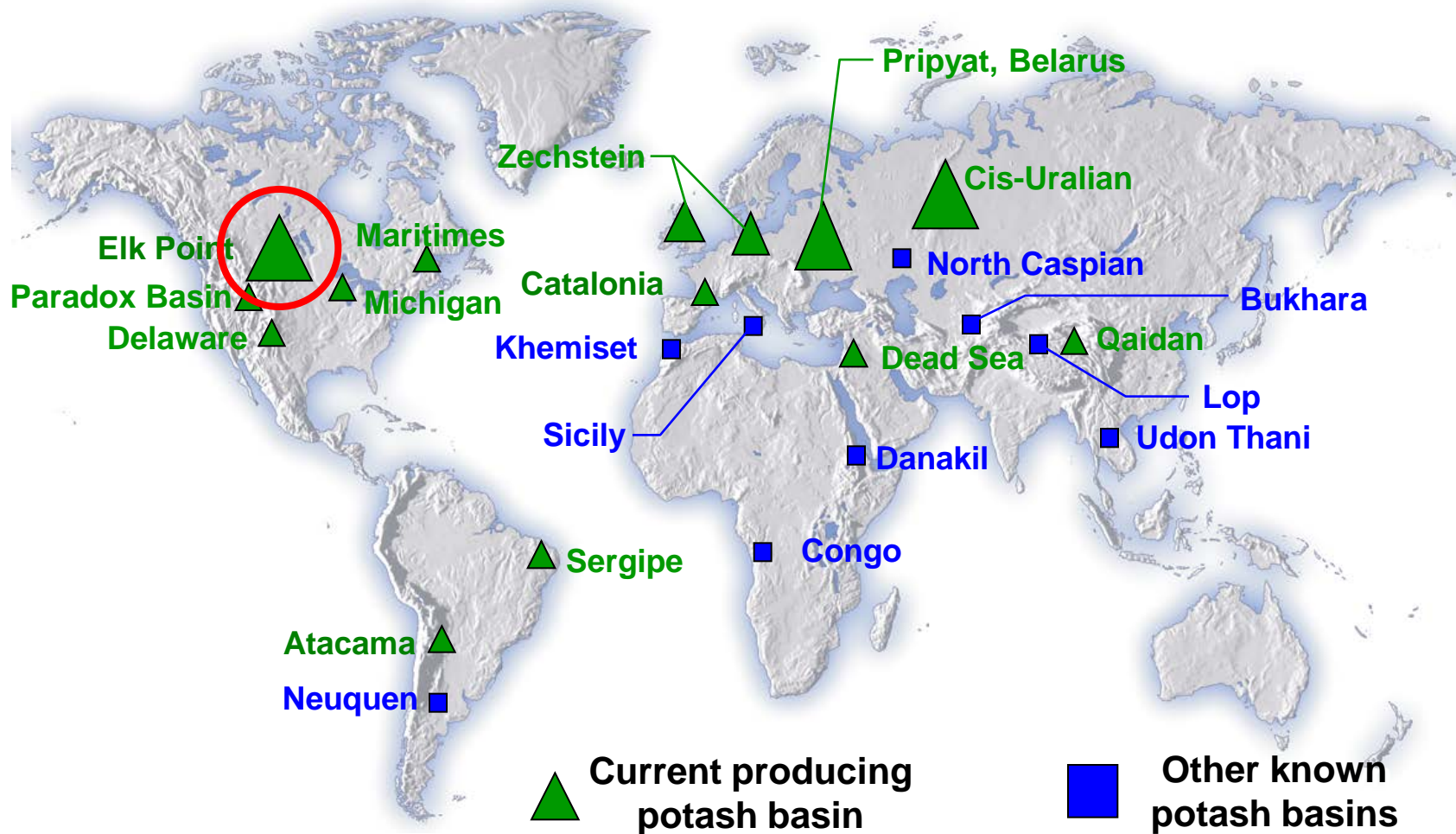
Canning Basin - SEEBASE

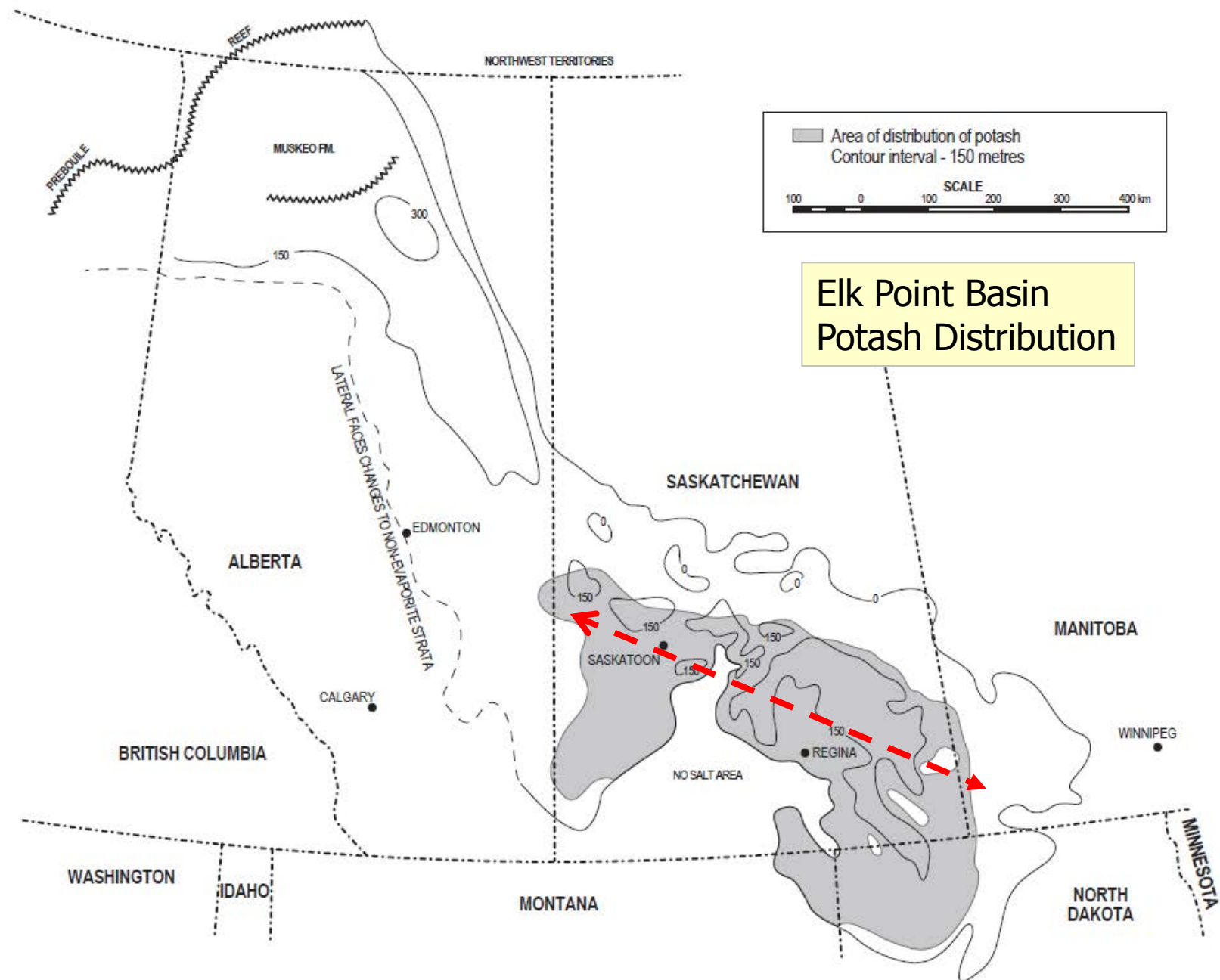


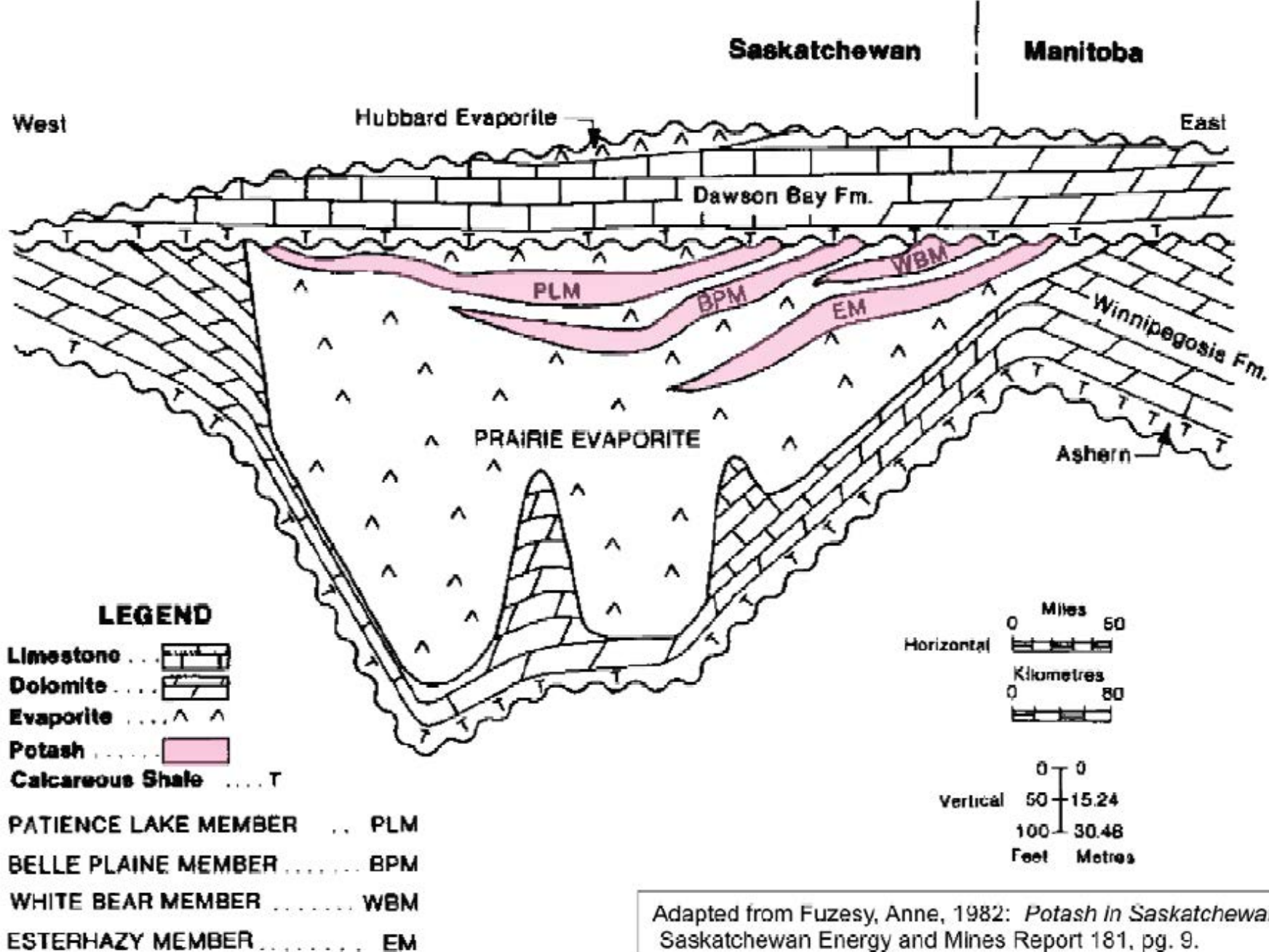
Mineralogy

	Mineral	Formula	% K ₂ O
Chlorides	❖ <i>Sylvite</i>	<i>KCl</i>	<i>63</i>
	❖ Carnallite	MgCl ₂ .KCl.6H ₂ O	17
	❖ Kainite	MgSO ₄ .KCl.3H ₂ O	19
	❖ "Sylvinite"	KCl.NaCl	<u>~21</u>
Sulphates	❖ Polyhalite	2CaSO ₄ .K ₂ SO ₄ .MgSO ₄ .2H ₂ O	16
	❖ Langbeinite	MgSO ₄ .K ₂ SO ₄	23
	❖ Anhydrite	CaSO ₄	0

Elk Point Basin, Canada







Adapted from Fuzesy, Anne, 1982: *Potash in Saskatchewan*; Saskatchewan Energy and Mines Report 181, pg. 9.

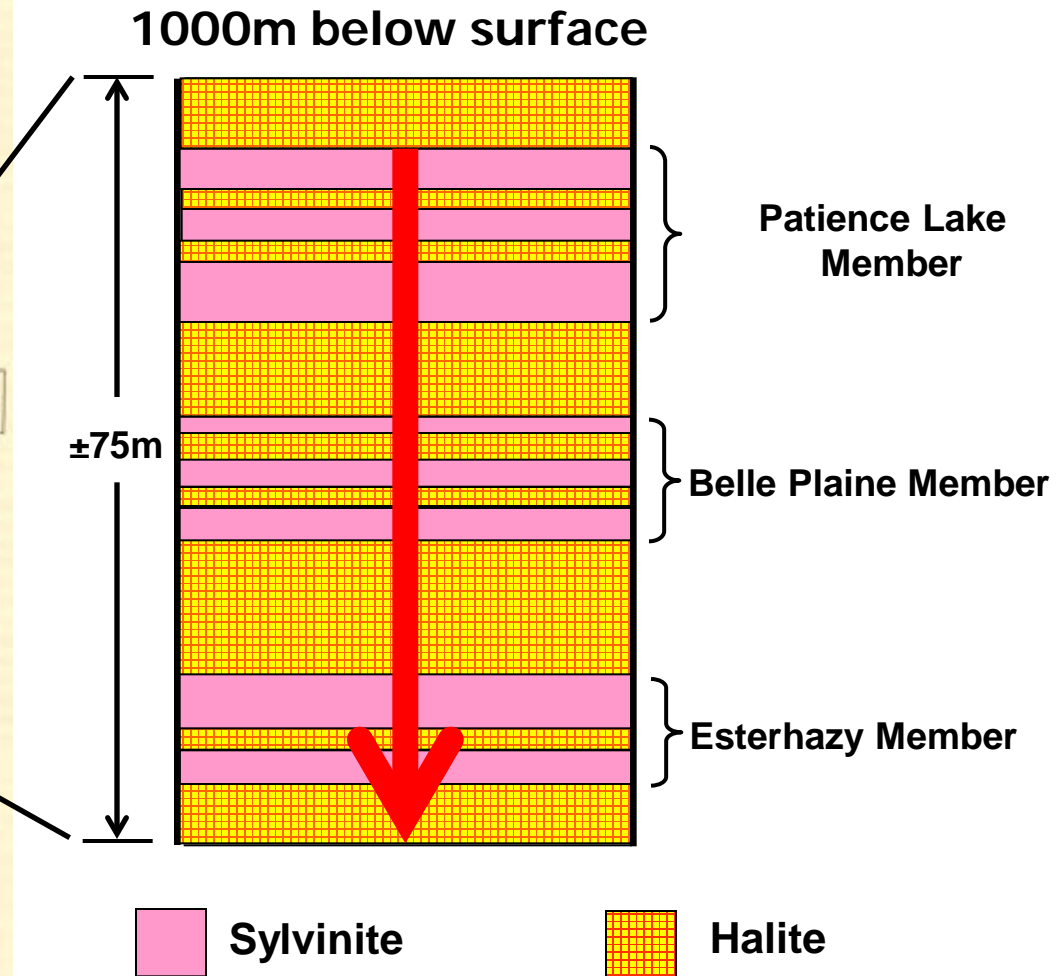
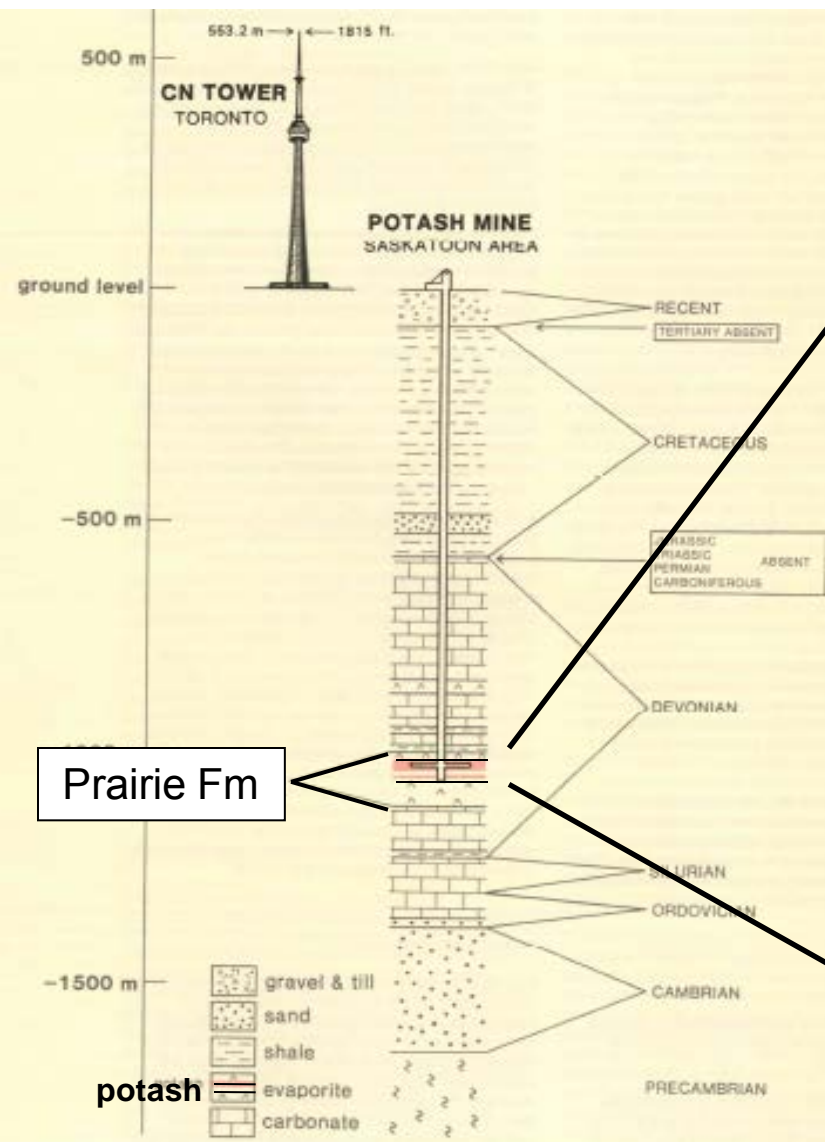
Elk Point Basin

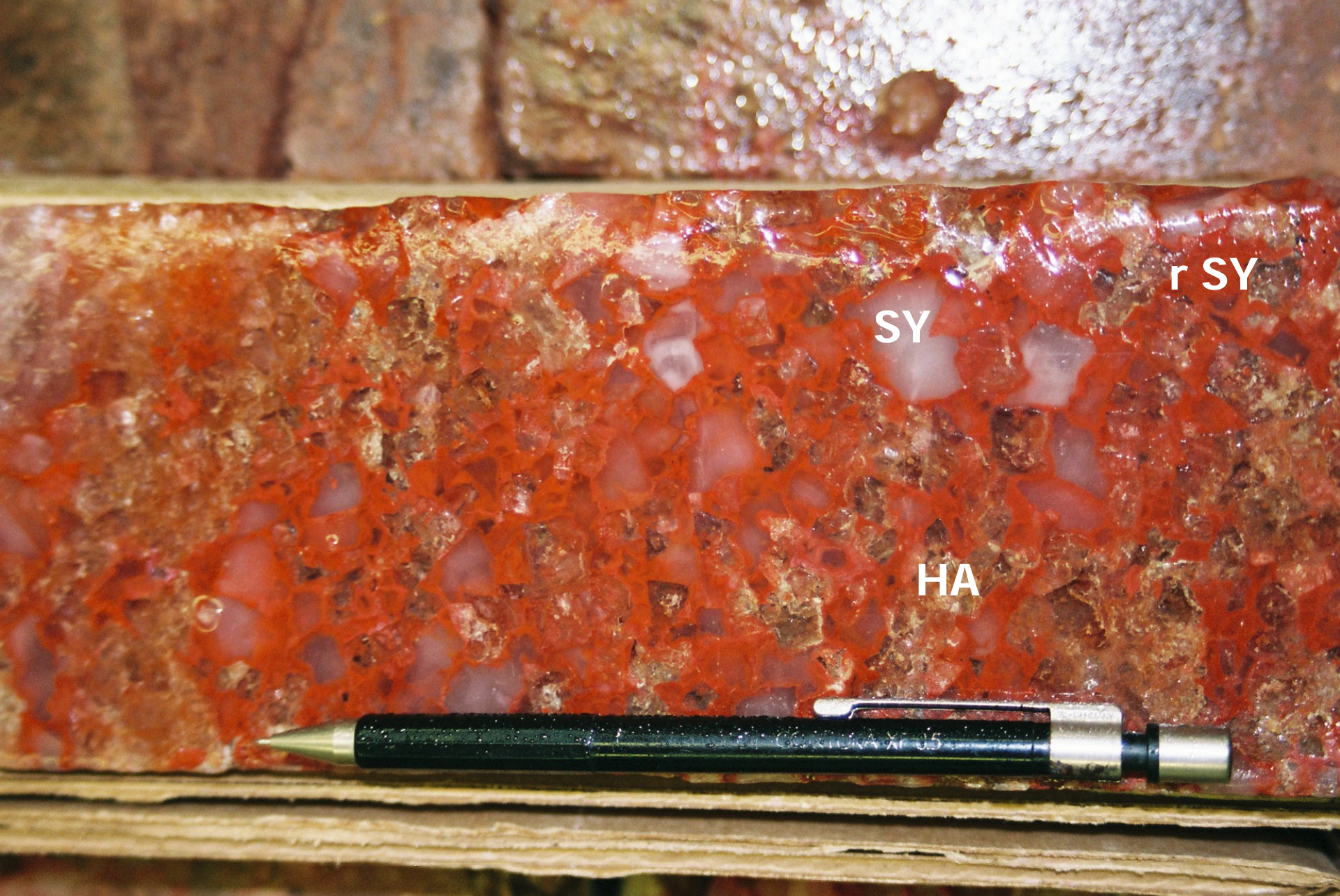
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➤ Geology

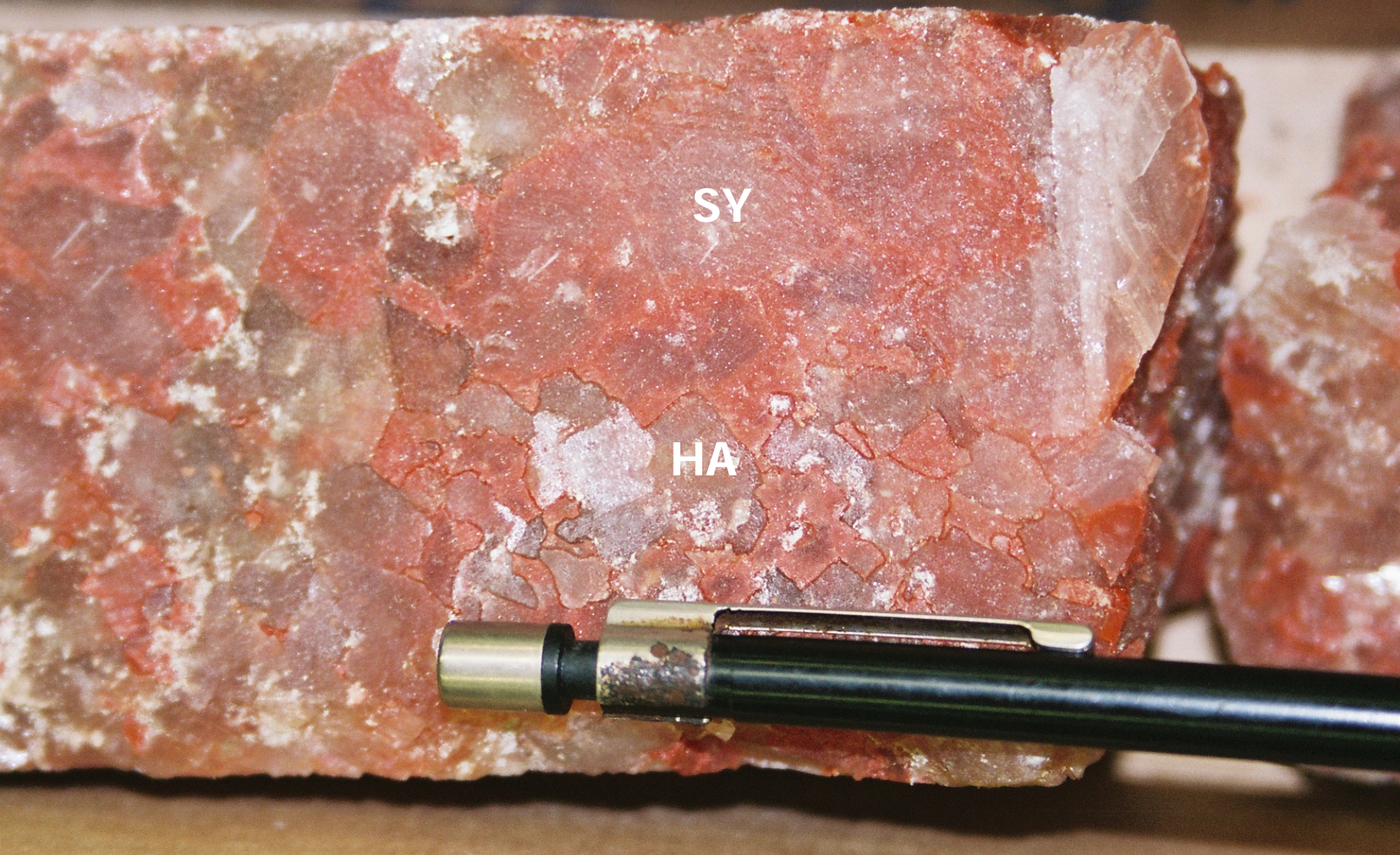
- ❖ Winnipegosis - dolomite
- ❖ Mid Dev – Prairie Evaporite
 - Lower Ha-An
 - Three main potash bearing units
 - PLM, BPM, EM (max +30m)
- ❖ Second Red Bed
 - Shales – dolomitic; R G A

Prairie Evaporite





PLM – Lanigan



BPM - Lumsden

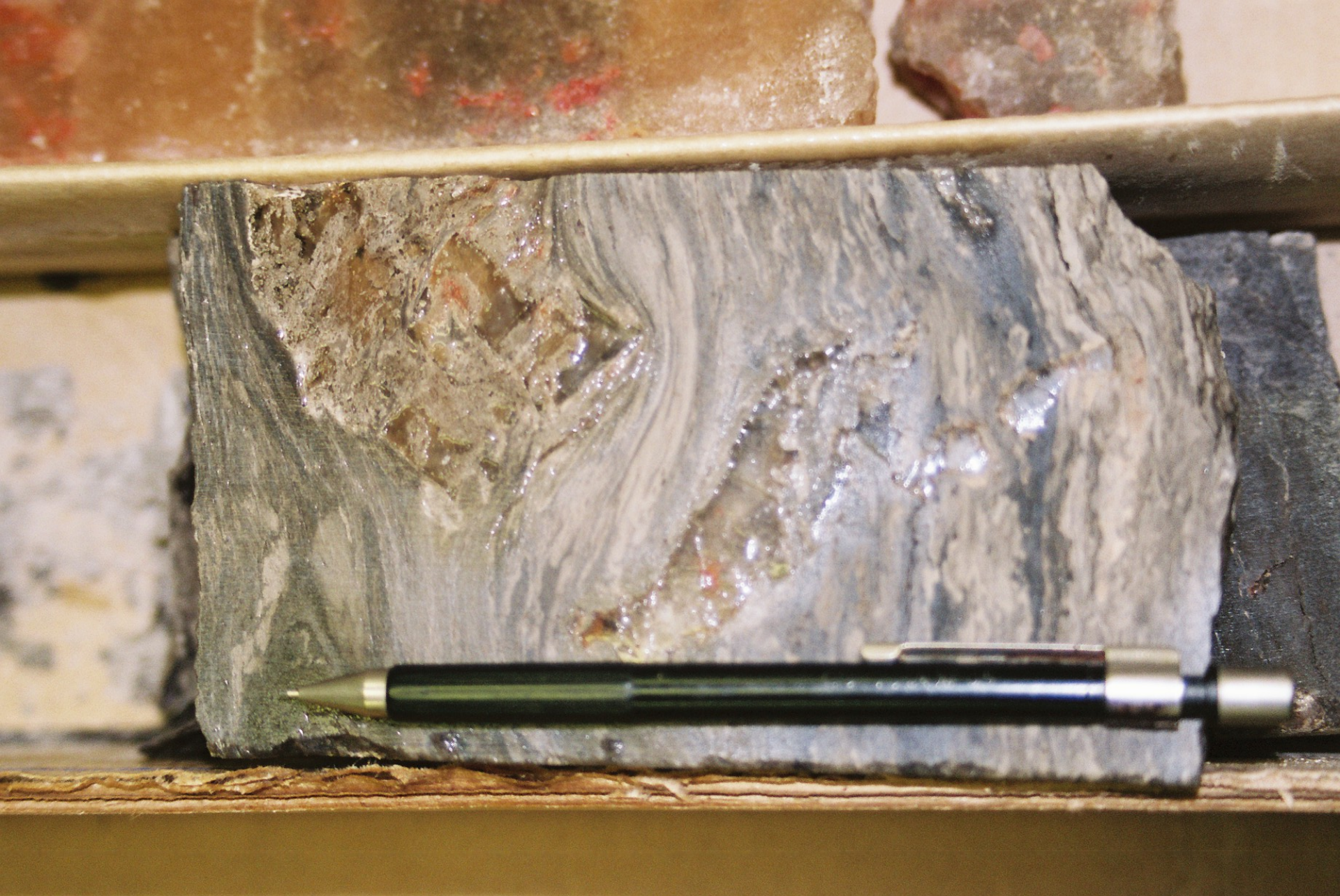


AN - ↓BPM



MX HA, mr SY





AN, cg HA, CY

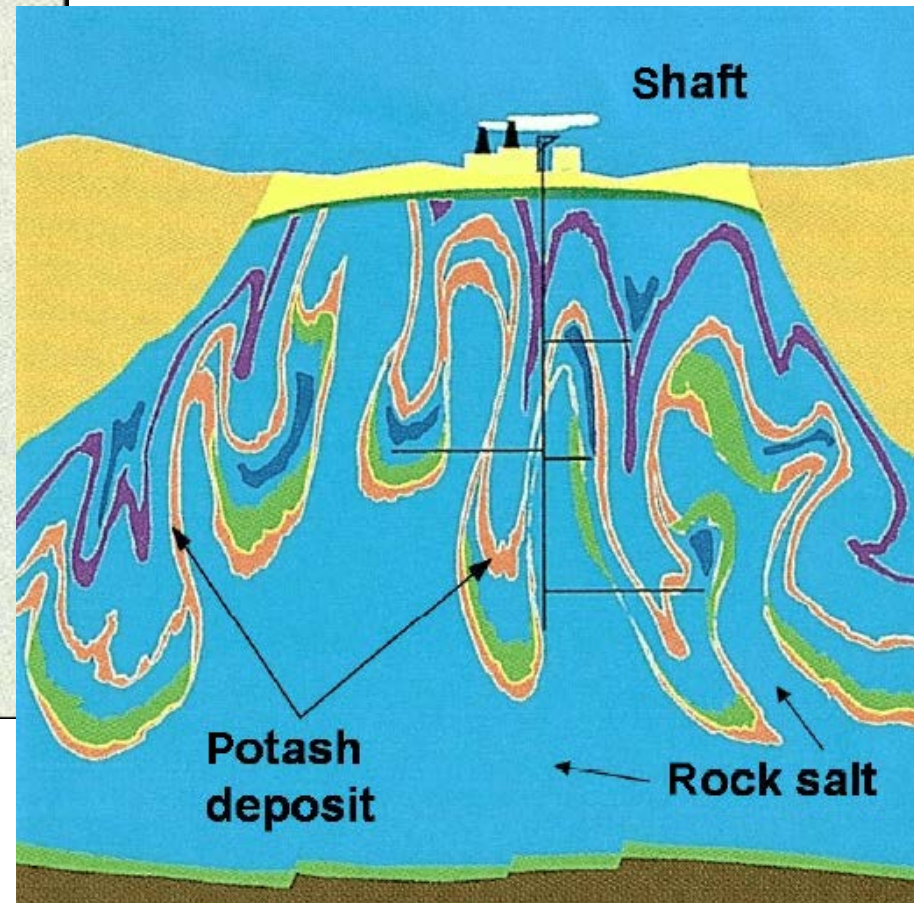
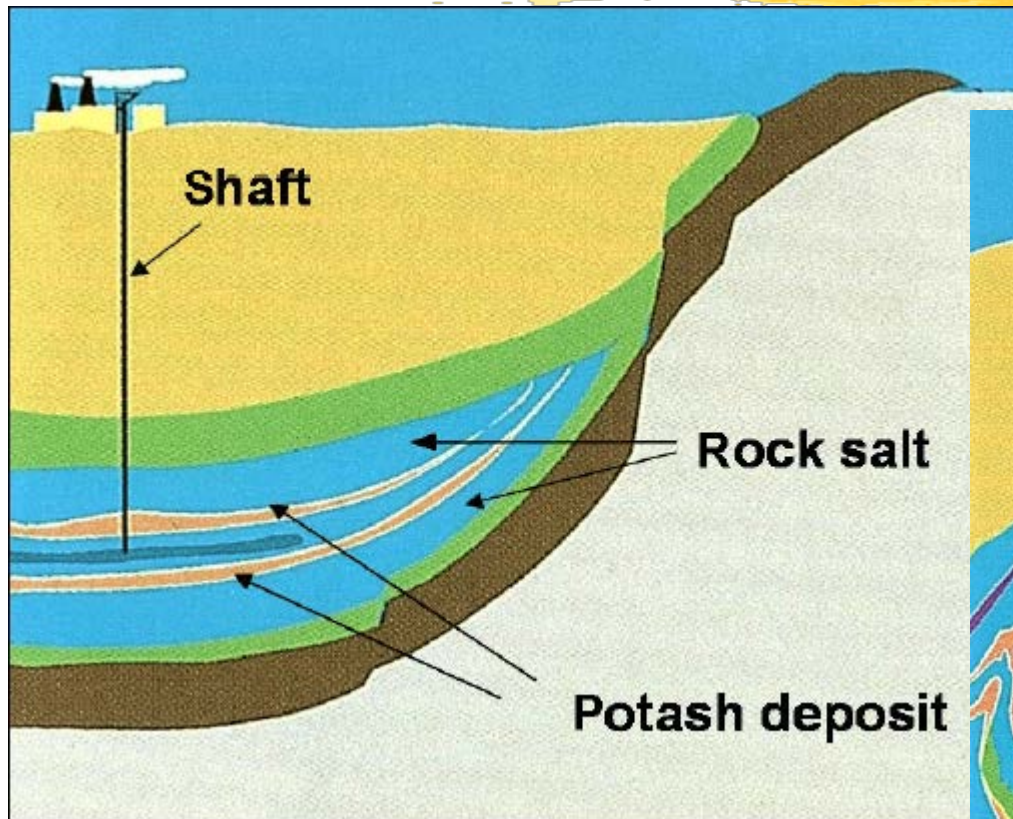


CA $\text{MgCl}_2 \cdot \text{KCl} \cdot 6\text{H}_2\text{O}$



INsol

Zechstein Style



Potash Mining

A thick, horizontal yellow brushstroke underline spans the width of the slide, positioned directly beneath the title.

- Solar : Dead Sea, Utah, Chile, China
- Underground : Conventional & Solution
 - ❖ Conventional : Room & Pillar <1200m
 - Saskatoon, SK, Canada
 - ❖ Solution: 300 - ~2,000m
 - Regina, SK, Canada

Southern Saskatchewan Potash Mines & Depth to Potash



Conventional

Saskatoon



Solution

Regina

Moose Jaw

Bell Xaine

Yorkton

Melville

Es Xhazy

Xcanville

850 m

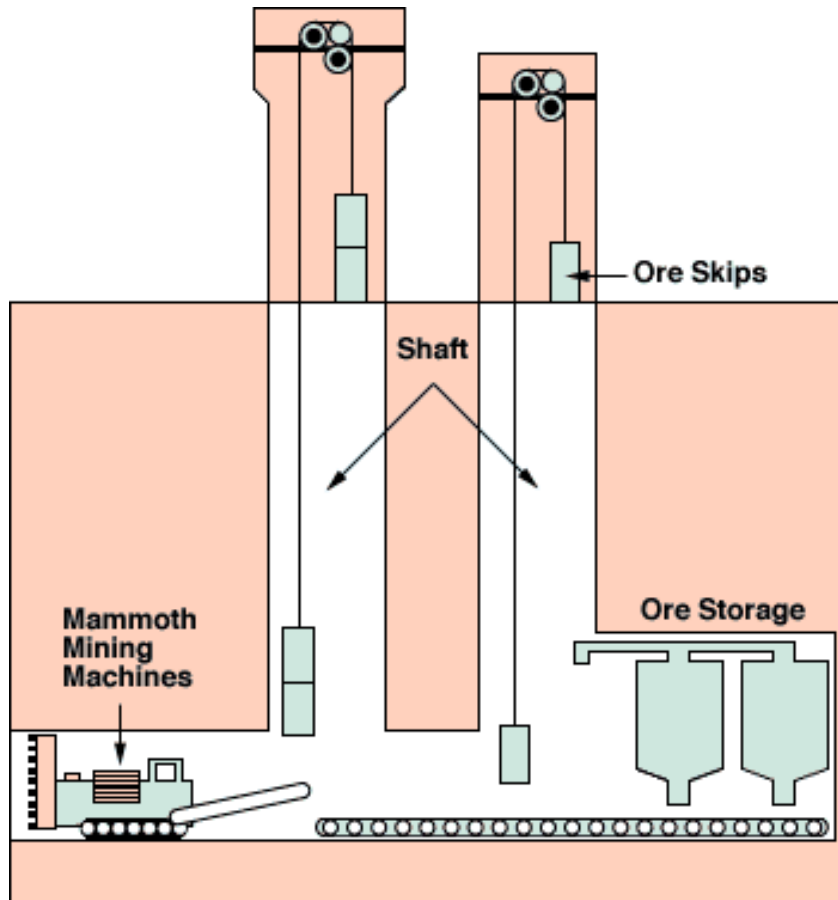
1100 m

1600 m

Regional
Carnallite

Conventional Mining

- Depth : 300m - 1200m
- Thick : 120m - >150m
- Room & Pillar - 5-12m high; 10-20m wide;
- 70% recovery (30% pillar)
- Drill & Blast, road headers or continuous miners
- Salt : 30cm bottom; 1-2m roof
- Prairie Evaporite
 - ❖ Strong impermeable rock 10-15m above
 - ❖ Not shale, sand, etc.

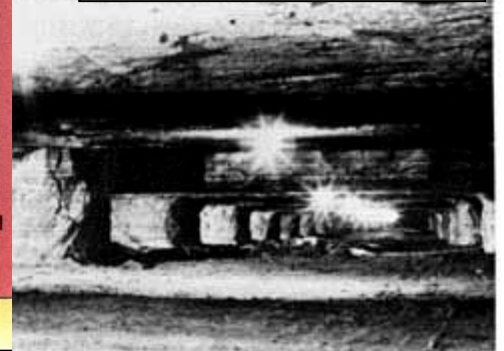
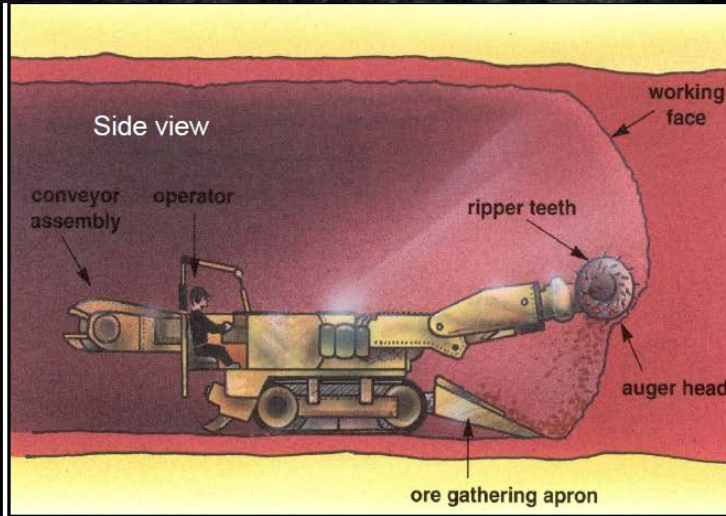
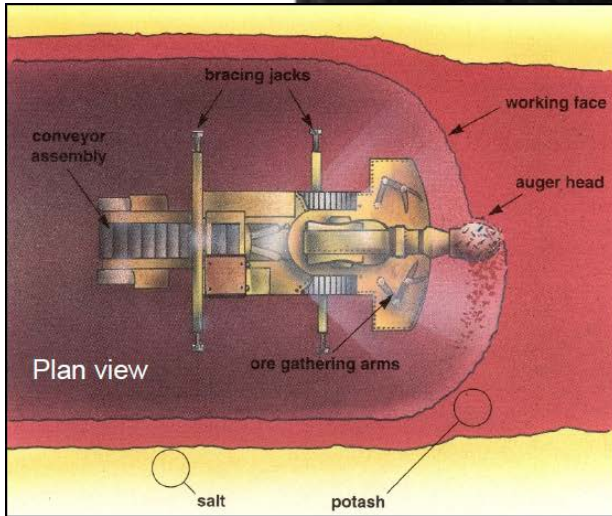


Room & Pillar

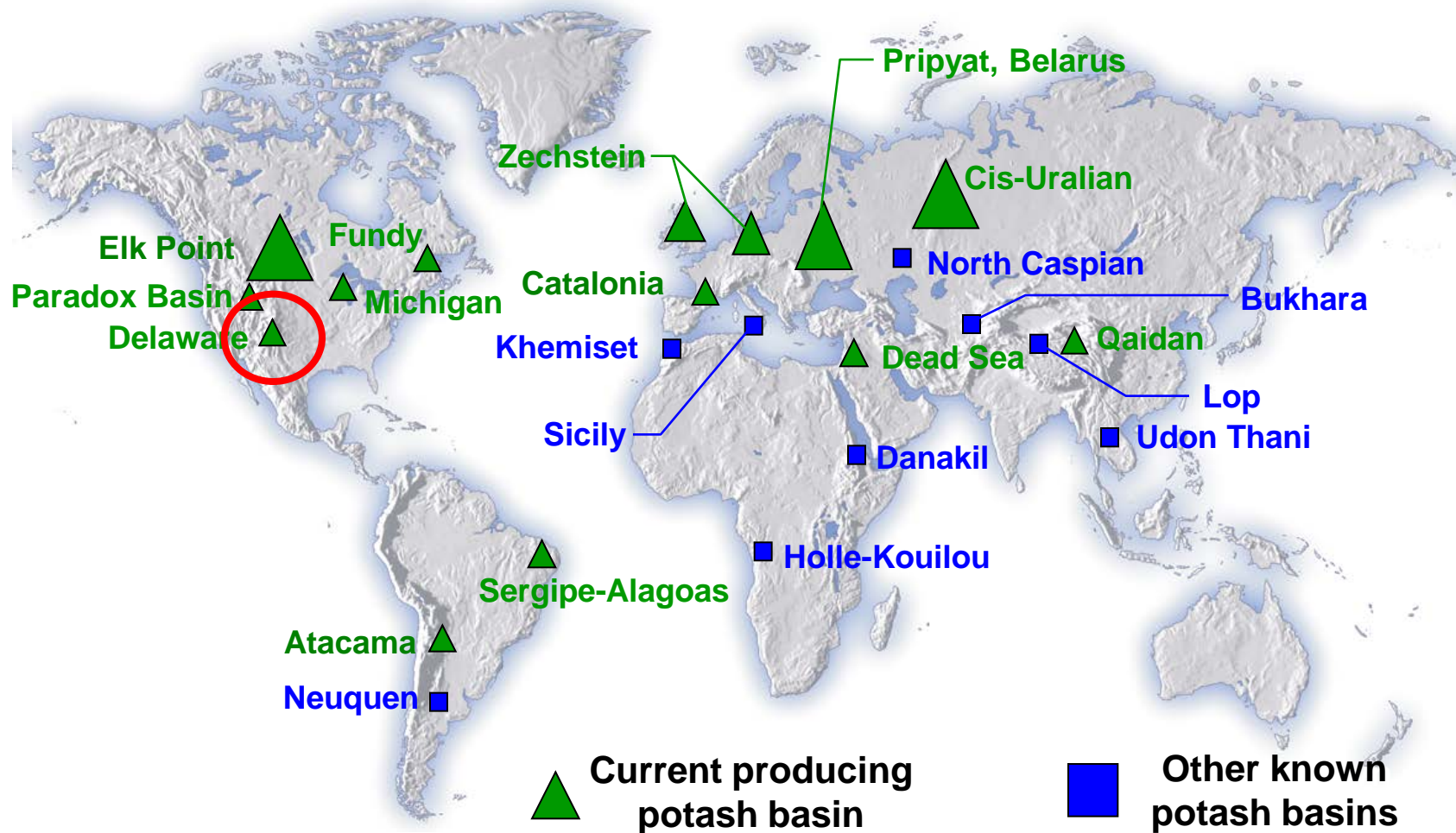


Vanscoy, Sk

Conventional Mining

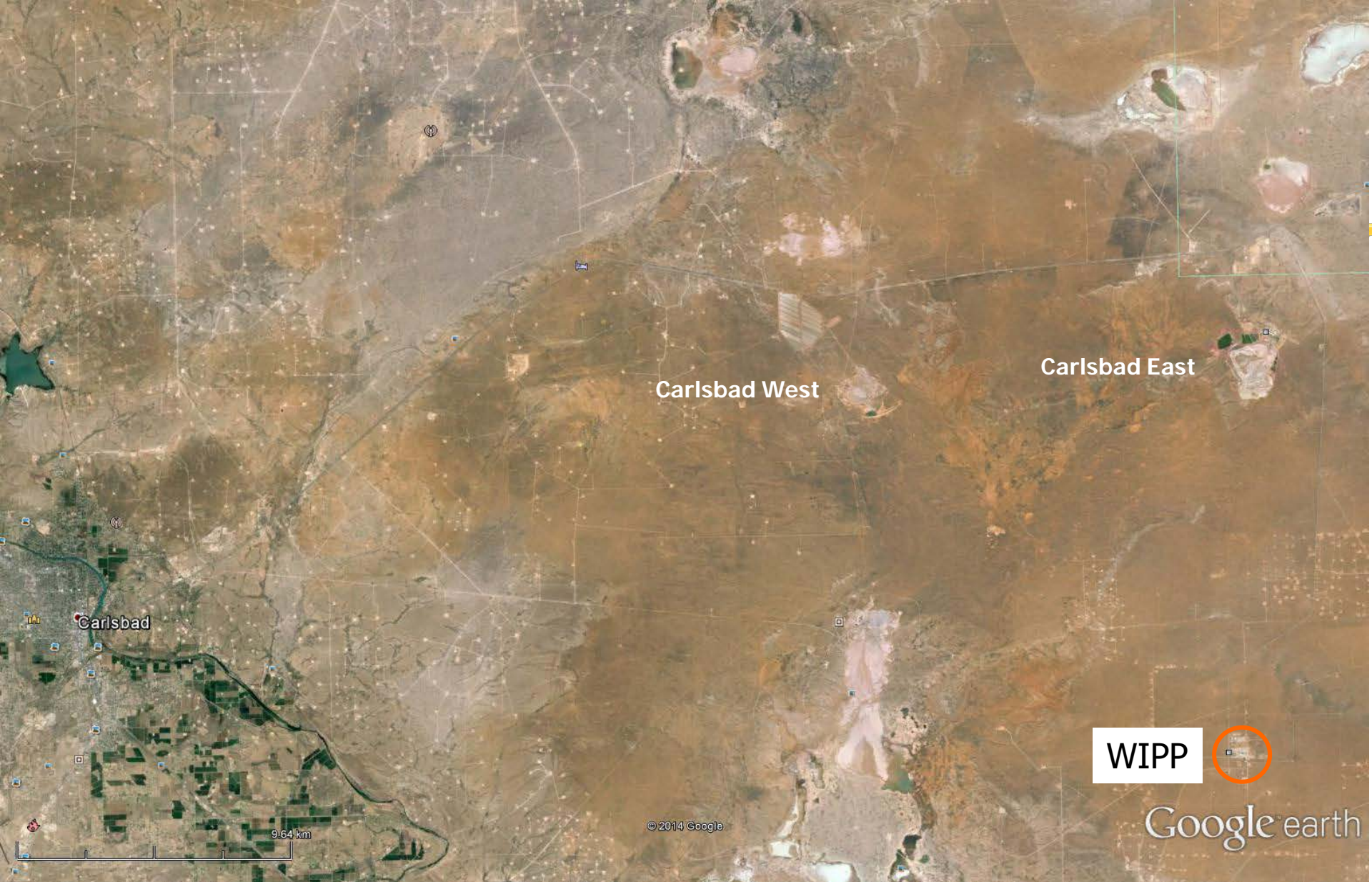


Delaware Basin, New Mexico

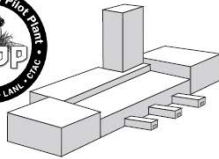








Waste Isolation Pilot Plant



Why WIPP?

Transuranic, or TRU, waste began accumulating in the 1940s with the begin of the nation's nuclear defense program. As early as the 1950s, the National Academy of Sciences recommended deep-geologic disposal of TRU radioactive waste in stable formations, such as deep salt beds. Sound environmental practices and regulations require such wastes to be isolated to protect human health and the environment.

Bedded salt is free of fresh flowing water, easily impermeable and geologically stable — an ideal medium for permanently isolating long-lived radioactive waste from the environment.

Throughout the 1960s, government scientists searched for an appropriate site for radioactive waste disposal, eventually testing a remote desert area of southern New Mexico where, 250 million years earlier, evaporation cycles of the ancient Permian Sea had created a 2,000-foot-thick salt bed.

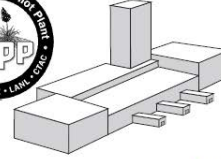
In 1979, Congress authorized the U.S. Department of Energy's (DOE) Waste Isolation Pilot Plant (WIPP) facility, located 26 miles southeast of Carlsbad, N.M., was constructed during the 1980s. Congress limited WIPP to the disposal of defense-generated wastes, prohibiting disposal of commercial, low-level radioactive wastes. In 1998, the U.S. Environmental Protection Agency (EPA) certified WIPP for safe, long-term disposal of TRU wastes.

Generally, TRU waste consists of clothing, tools, rags, residues, debris, and other items contaminated with radioactive elements, mostly plutonium. Man-made elements have atomic numbers greater than uranium, thus transuranic or beyond uranium on the Periodic Table of Elements.

There are two categories of TRU waste. Contact-handled (CH) TRU waste is handled by workers under controlled conditions without any shielding other than the container itself. CH TRU waste will account for approximately 96 percent of the volume of waste to be disposed at WIPP. The remaining four percent will be remote-handled TRU waste, which emits more penetrating radiation than CH-TRU and must be handled and transported in lead-shielded casks.

Prime regulators at WIPP are the EPA and the New Mexico Environment Department. A number of other agencies, committees and panels monitor WIPP progress and contribute to project success.

The DOE Carlsbad Field Office, which leads the nation's TRU waste disposal effort, has coordinated TRU waste cleanup at a number of generator sites around the country. Since 1999, WIPP has set the standard for safe, permanent disposal of long-lived radioactive defense wastes.



WIPP Chronology

1957 The National Academy of Sciences concludes that the most promising method of disposal of radioactive waste is in salt deposits.

1974 The U.S. Atomic Energy Commission (AEC) chooses an ancient salt bed 26 miles east of Carlsbad for exploratory work in the search for an underground radioactive waste repository site.

1979 Congress authorizes WIPP as a research and development facility to demonstrate the safe disposal of radioactive waste from defense activities not regulated by the U.S. Nuclear Regulatory Commission (NRC).

1981 The U.S. Department of Energy (DOE), formerly the AEC, issues a record of decision based on an environmental impact statement to proceed with WIPP construction, and the first exploratory shaft is drilled. New Mexico Attorney General Jeff Bingaman files a lawsuit in federal court against the U.S. Department of the Interior (DOI), which has jurisdiction of the land where WIPP is located, and DOE, alleging violations of federal and state law. The lawsuit is settled by an agreement for more study and communication with the state, as well as addressing concerns such as emergency response and highway improvements.

1985 The U.S. Environmental Protection Agency (EPA) establishes radioactive waste disposal regulations specifically addressing transuranic (TRU) waste and WIPP, after DOE and the state of New Mexico agree WIPP must comply with EPA regulations.

1989 NRC certifies DOE's main contact-handled (CH) TRU waste shipping cask, the Transuranic Packaging Transporter Model 2 (TRUPACT-II). DOE completes repository construction.

1990 DOE issues a record of decision based on a supplemental environmental impact statement to continue with phased development of WIPP. EPA authorizes the state of New Mexico to issue and enforce a hazardous waste facility permit under the federal Resource Conservation and Recovery Act (RCRA) for disposal of waste that includes hazardous materials such as solvents or metals (mixed waste).

1991 New Mexico Attorney General Tom Udall files a federal lawsuit against DOE and DOI regarding the withdrawal of land from public use for a WIPP testing phase. The lawsuit is later combined with another brought by several environmental groups alleging WIPP lacks interim status under RCRA that would allow WIPP to be treated as if a hazardous waste facility permit had been issued.

1992 U.S. District Judge John Garrett Penn imposes an injunction, ruling the Interior Secretary exceeded his authority by changing the purpose of the land withdrawal from construction to testing, which includes transporting waste to WIPP. President Bush signs into law the WIPP Land Withdrawal Act, which transfers



WIPP is located in the Chihuahuan Desert, far from major population centers.



First receipt of waste at WIPP on March 26, 1999.

For more information

WIPP Information Center
U.S. Department of Energy
Carlsbad Field Office
P.O. Box 2078
Carlsbad, NM 88221

1-800-336-WIPP (9477)
E-mail: infoctr@wipp.ws
Web address: www.wipp.energy.gov



Updated: February 5, 2007

Did you know

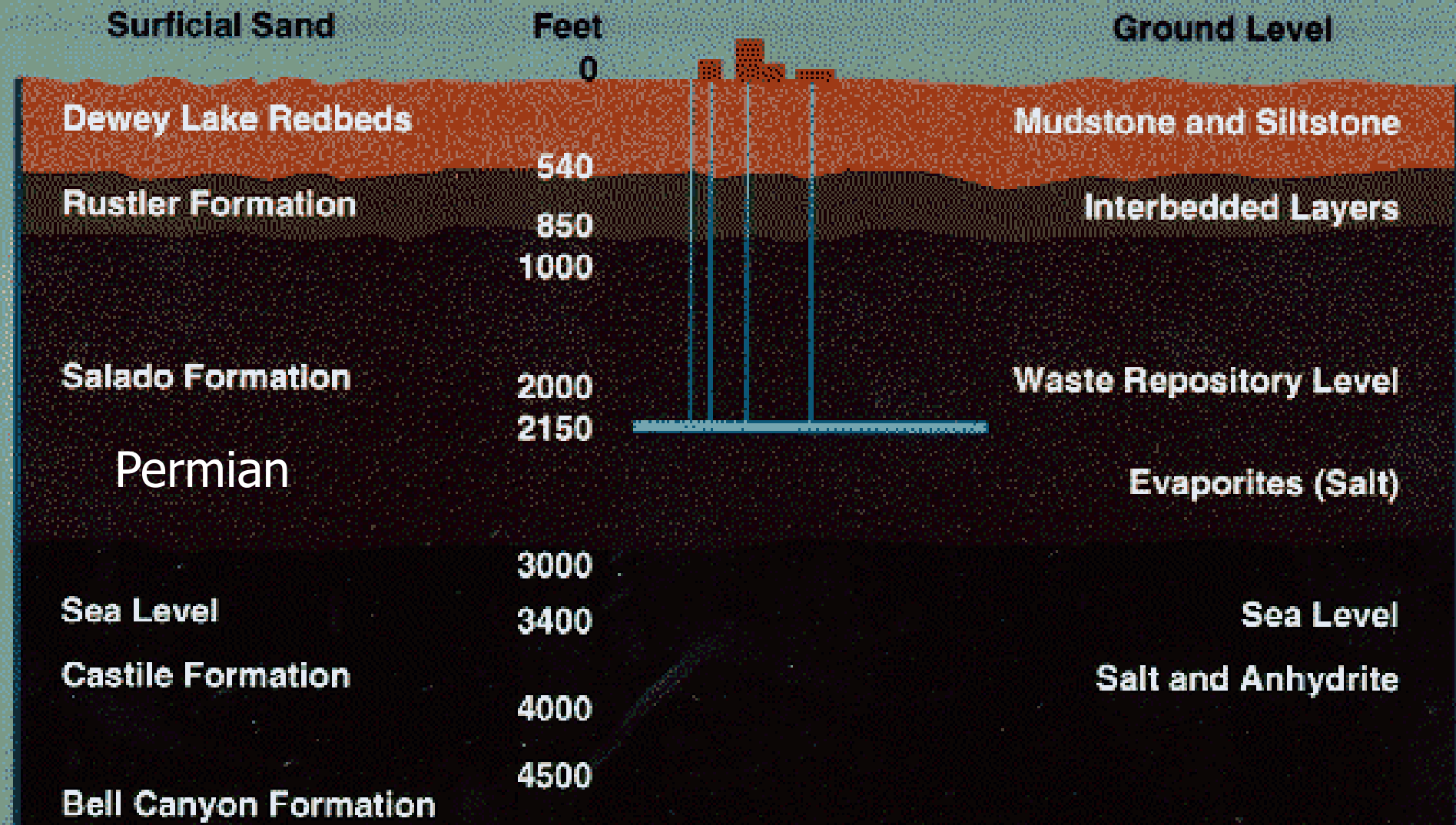
WIPP's disposal rooms are nearly half mile below the surface (2,150 feet). By comparison, the Empire State Building is only 1,454 feet high.

Did you know ...

Underground excavation at WIPP began in 1982.



GEOLOGIC PROFILE





Mud Marker







Mud Marker

SYL

SY



Mud Marker

SY

LA





Solution Mining

A thick, horizontal yellow brushstroke underline is positioned below the title.

- Steam or Hot water injected
- Salt saturate inc. Potash recovery
- Single well (concentric casing)
- 150-1500m deep (Barradeel, NL : 2800m)
- One well - 100,000 tonnes

Solution Mining

➤ Major cost

❖ Evaporation Ponds

➤ plastic liner

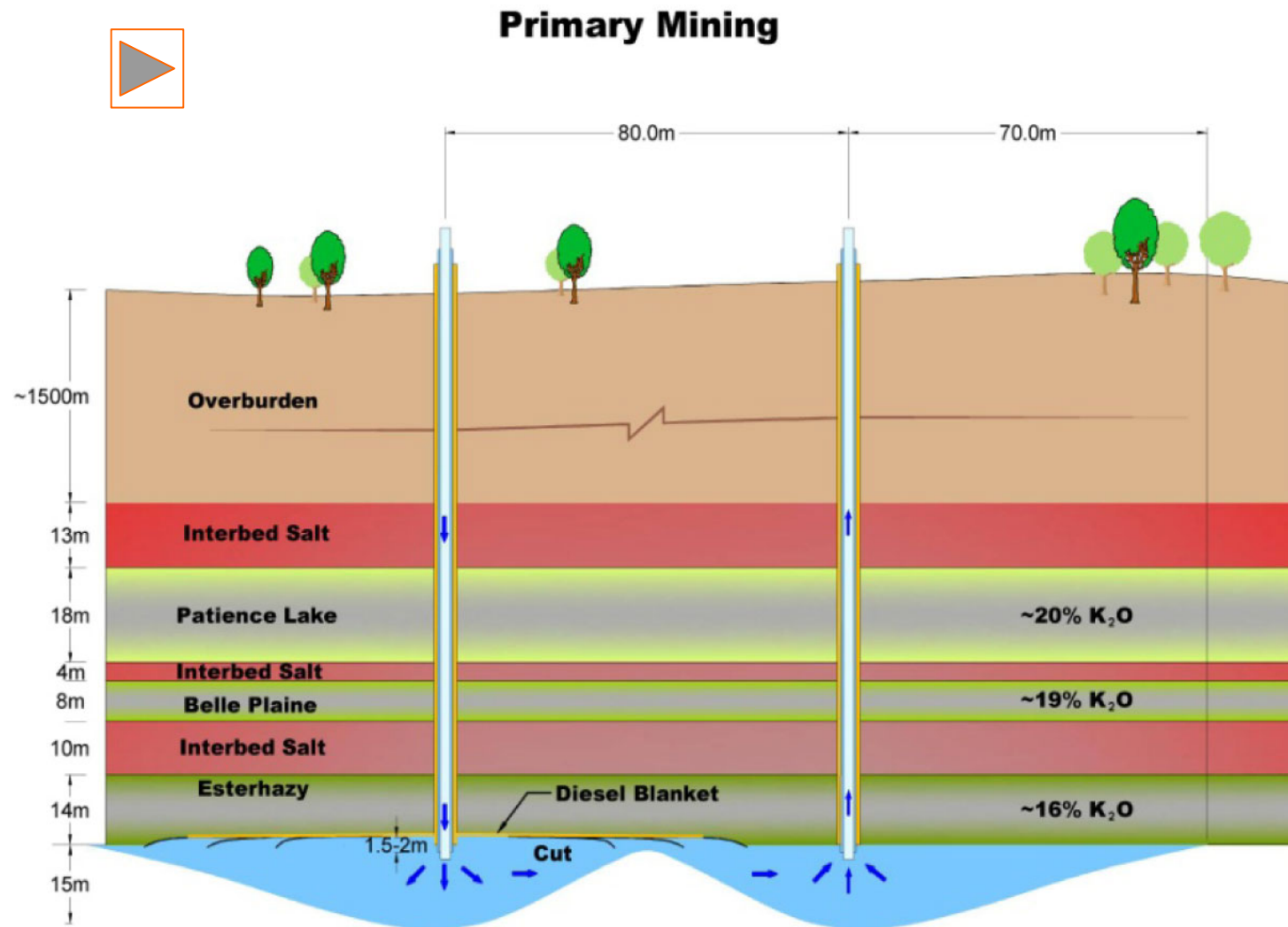
❖ Drying Kilns - Canada

➤ Production

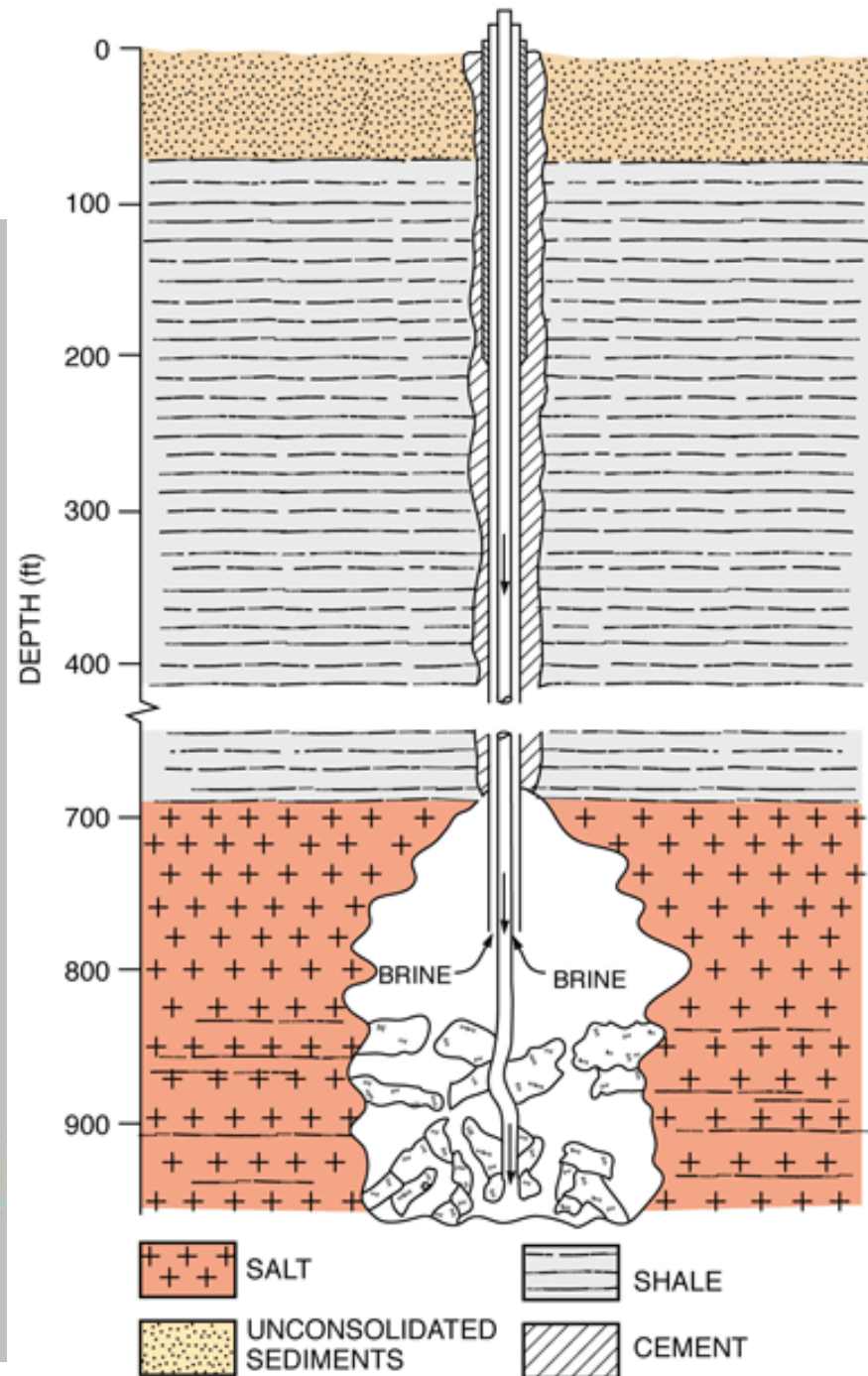
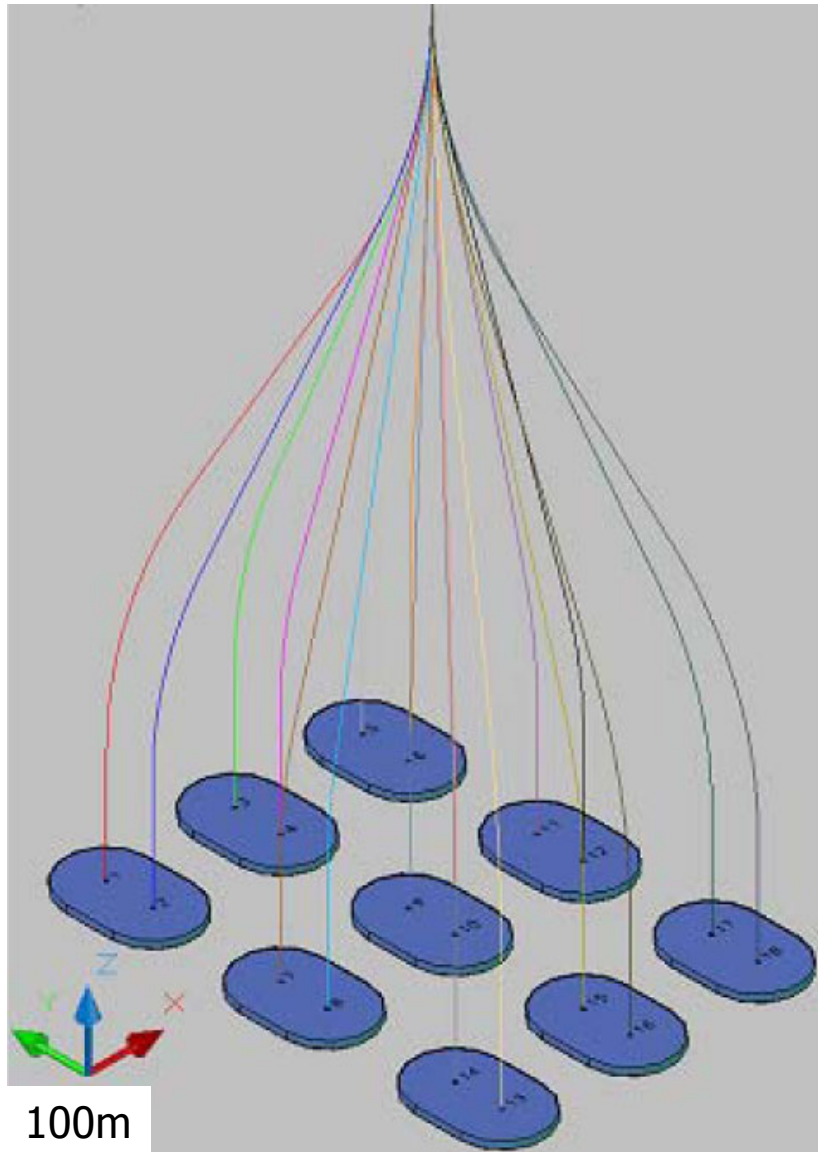
❖ Sol : 4.5Mt, Belle Plaine, SK (Mosaic)

❖ Con : 3.0Mt, Colonsay, SK (Mosaic)

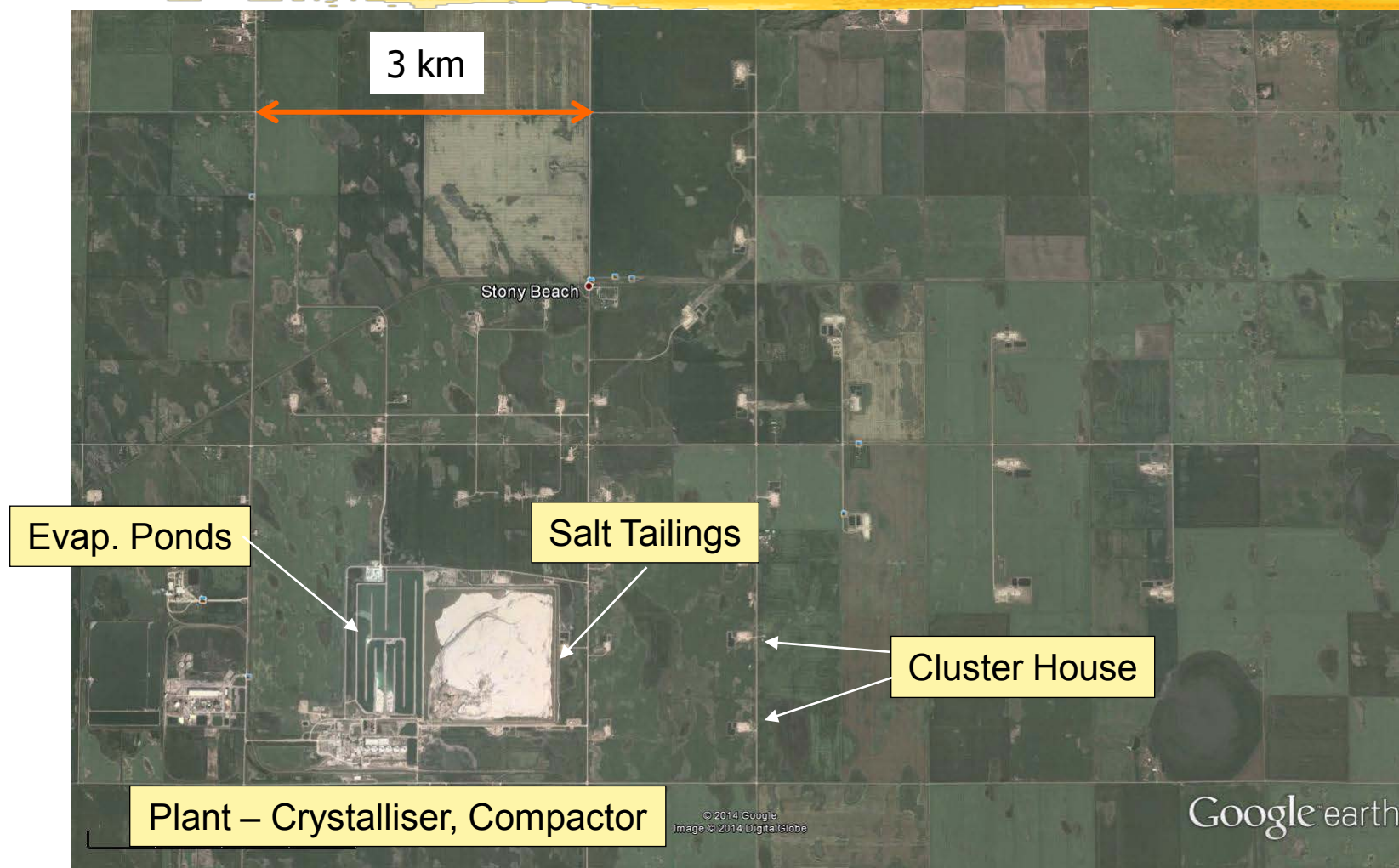
Solution Mining



Solution Mining

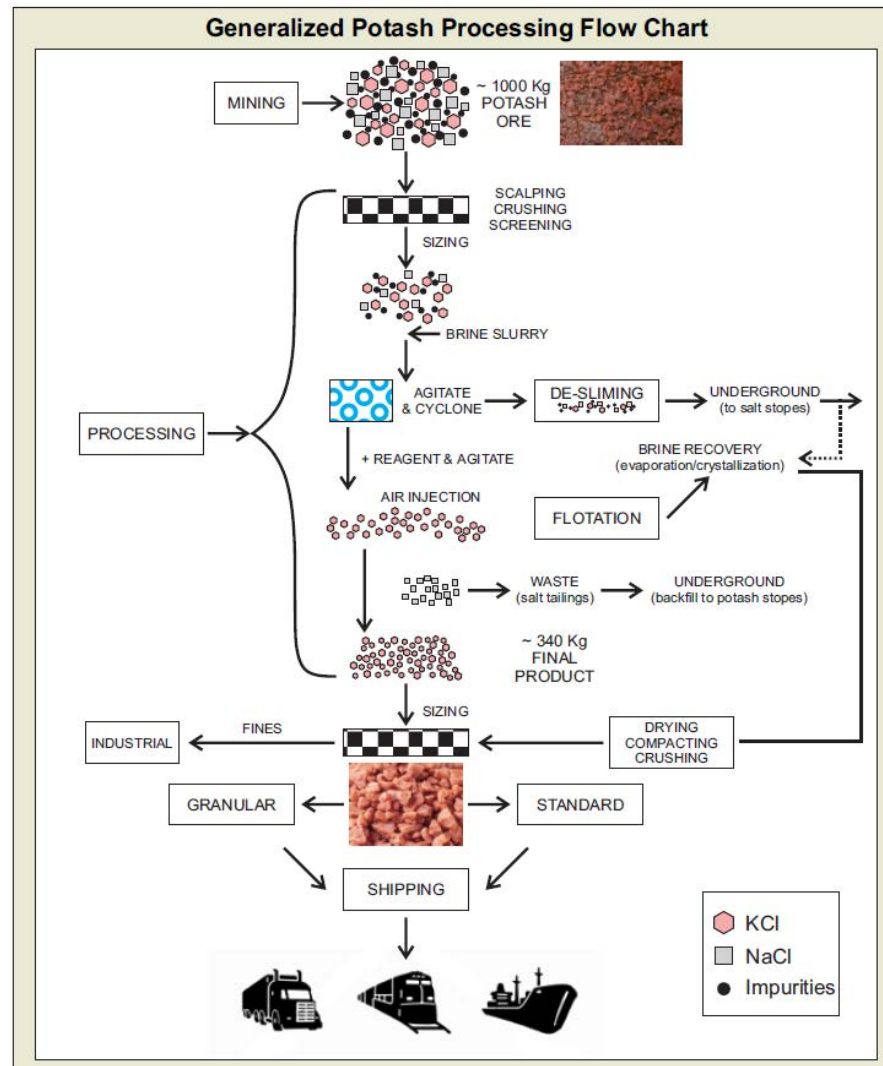


Belle Plain - Mosaic





Potash Milling



Exploration Criteria

- Geological Setting
 - ❖ Barred evaporite basin
- Stable tectonic regime
 - ❖ Basement blocks
- K (γ) presence indicates fertile (sonic, ρ)
 - ❖ Grade +15% K₂O
- Elevated Br (sometimes!)
 - ❖ Min. >150ppm Br

Tools – Well Logs

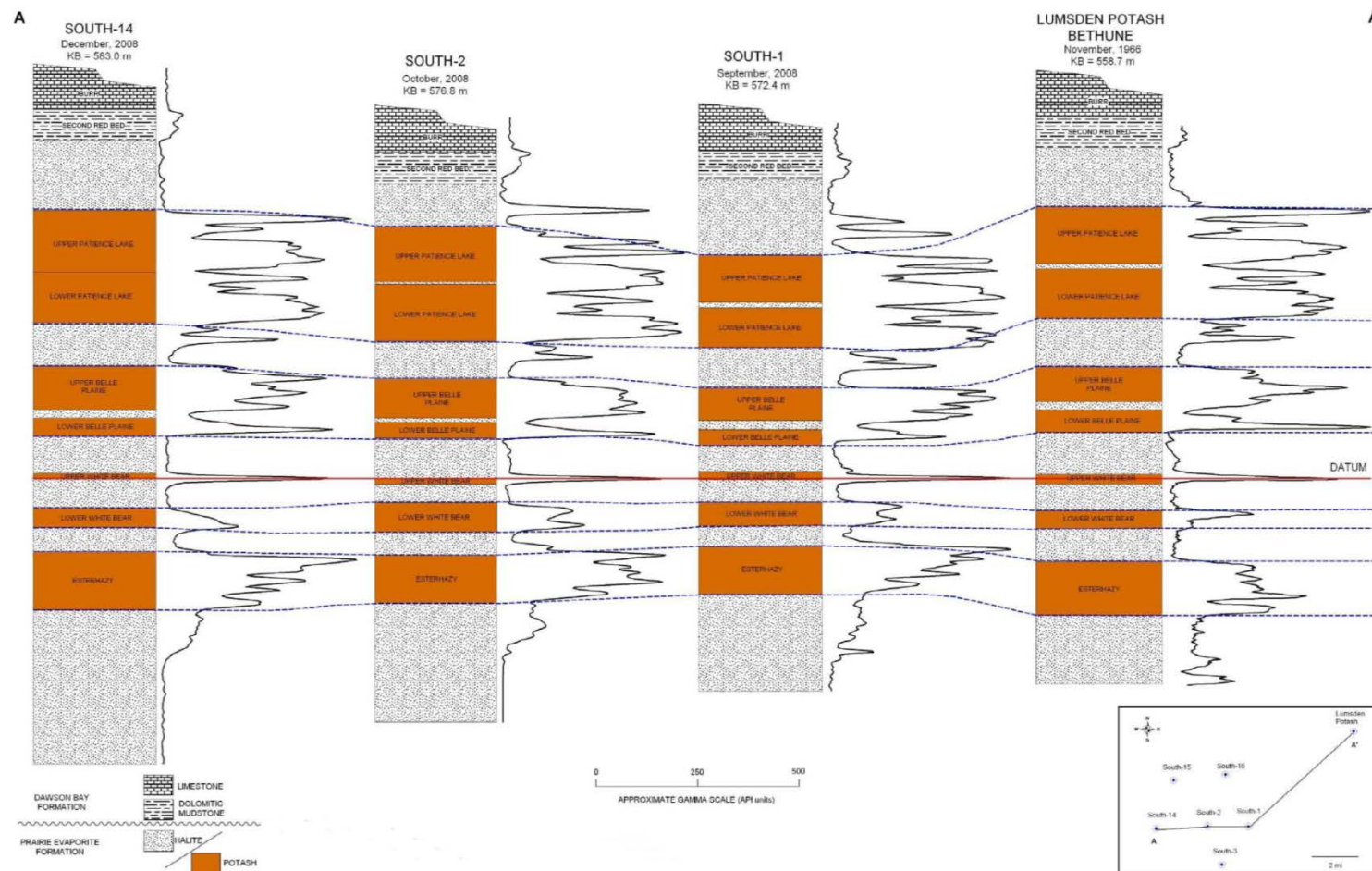
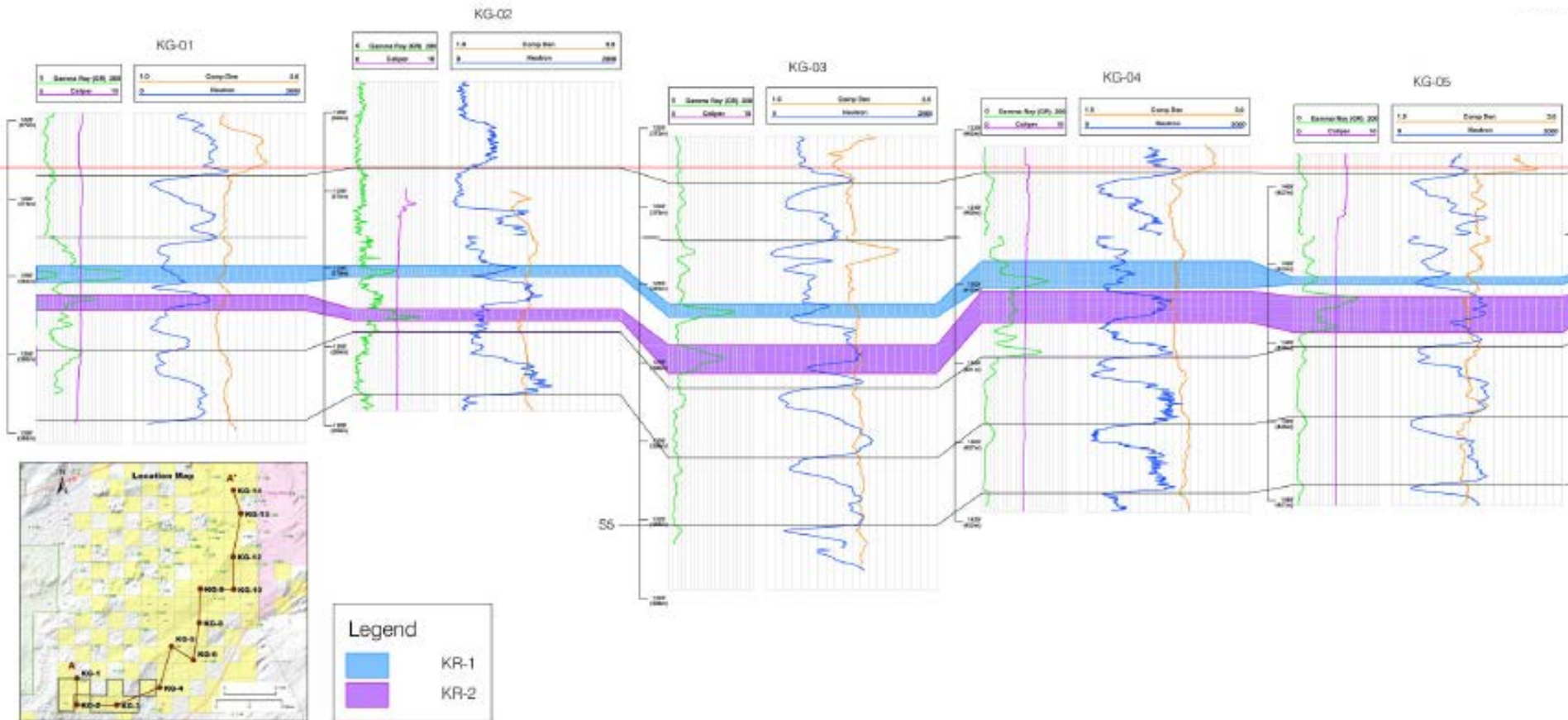
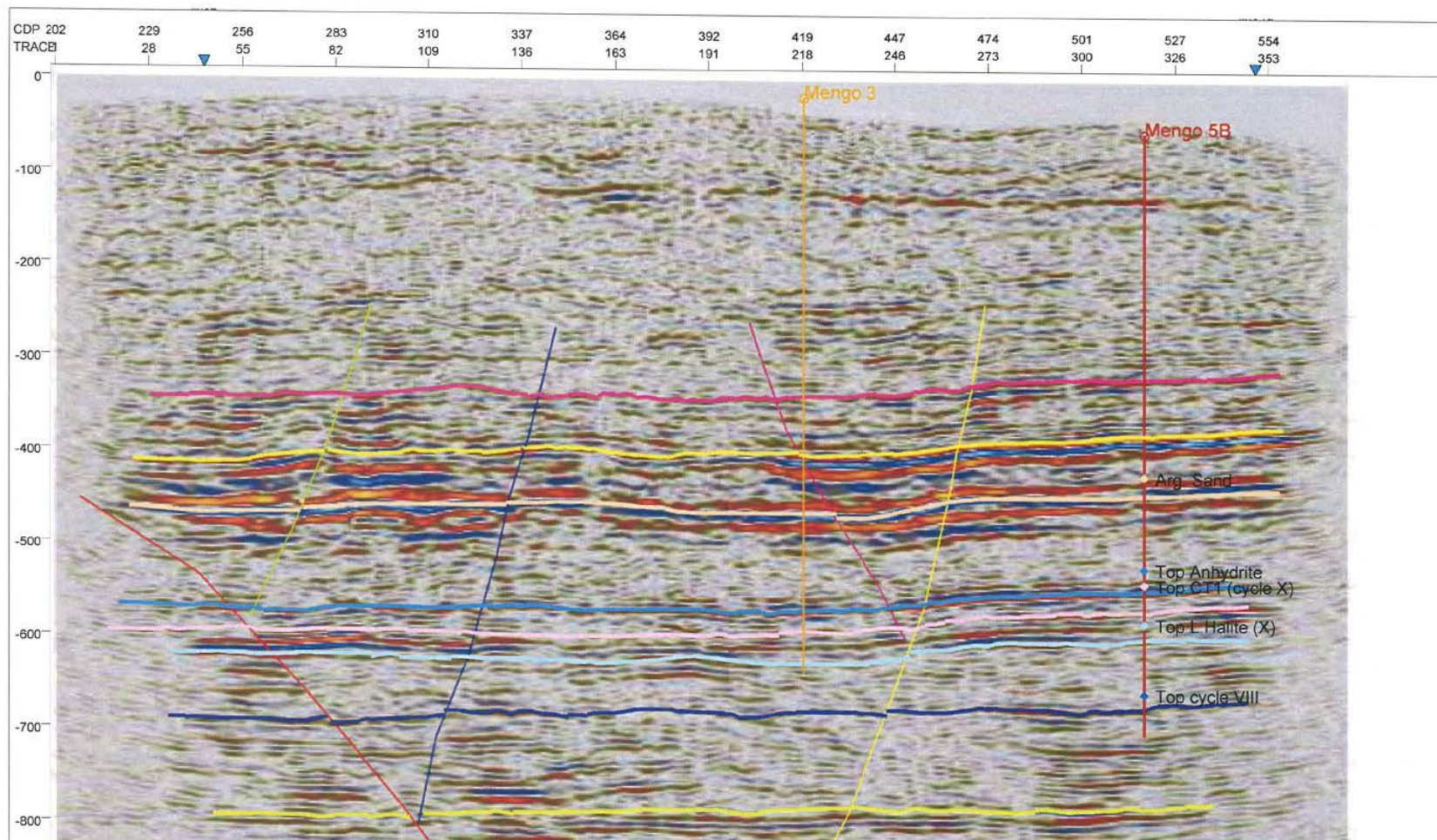


Figure 6. Cross Section A to A' showing Correlation of Prairie Evaporite Formation Potash-Bearing Members and Gamma Curves for 2008-2009 Drill Holes and Lumsden Historic Hole within KP 289

Tools – Well Logs



Tools – 2D Seismic



Tools – 3D Seismic

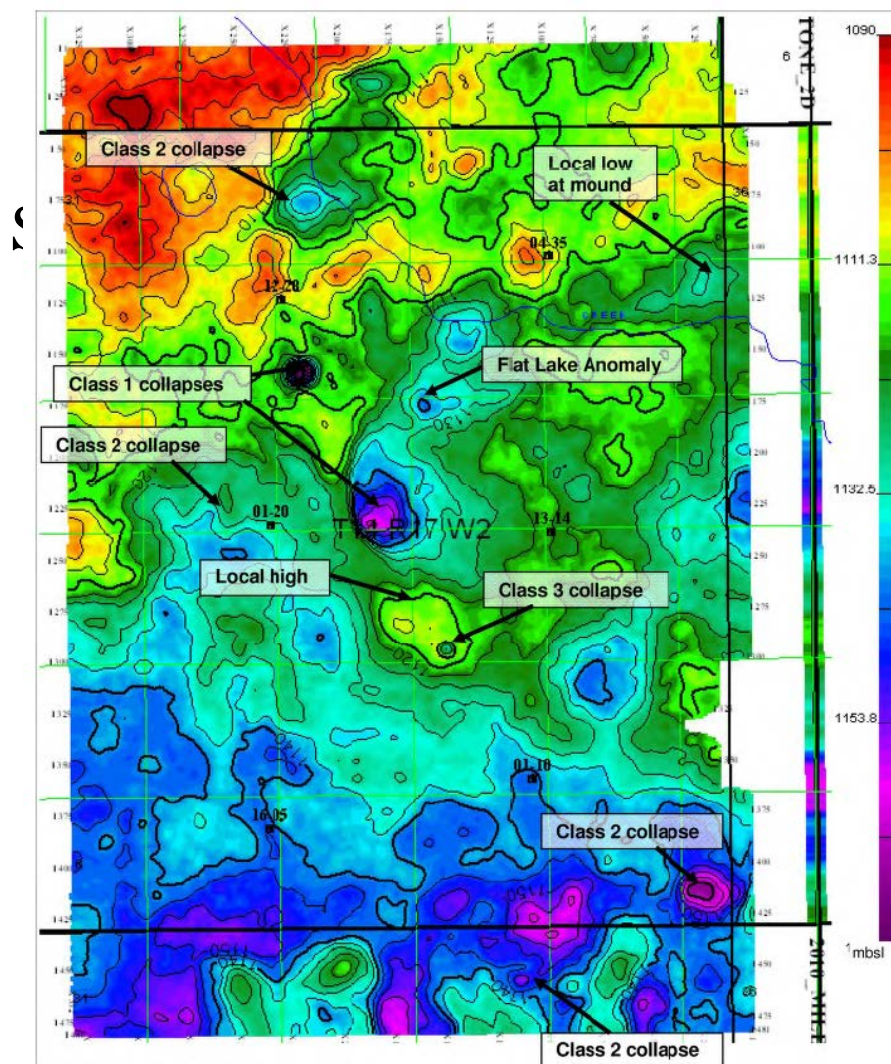


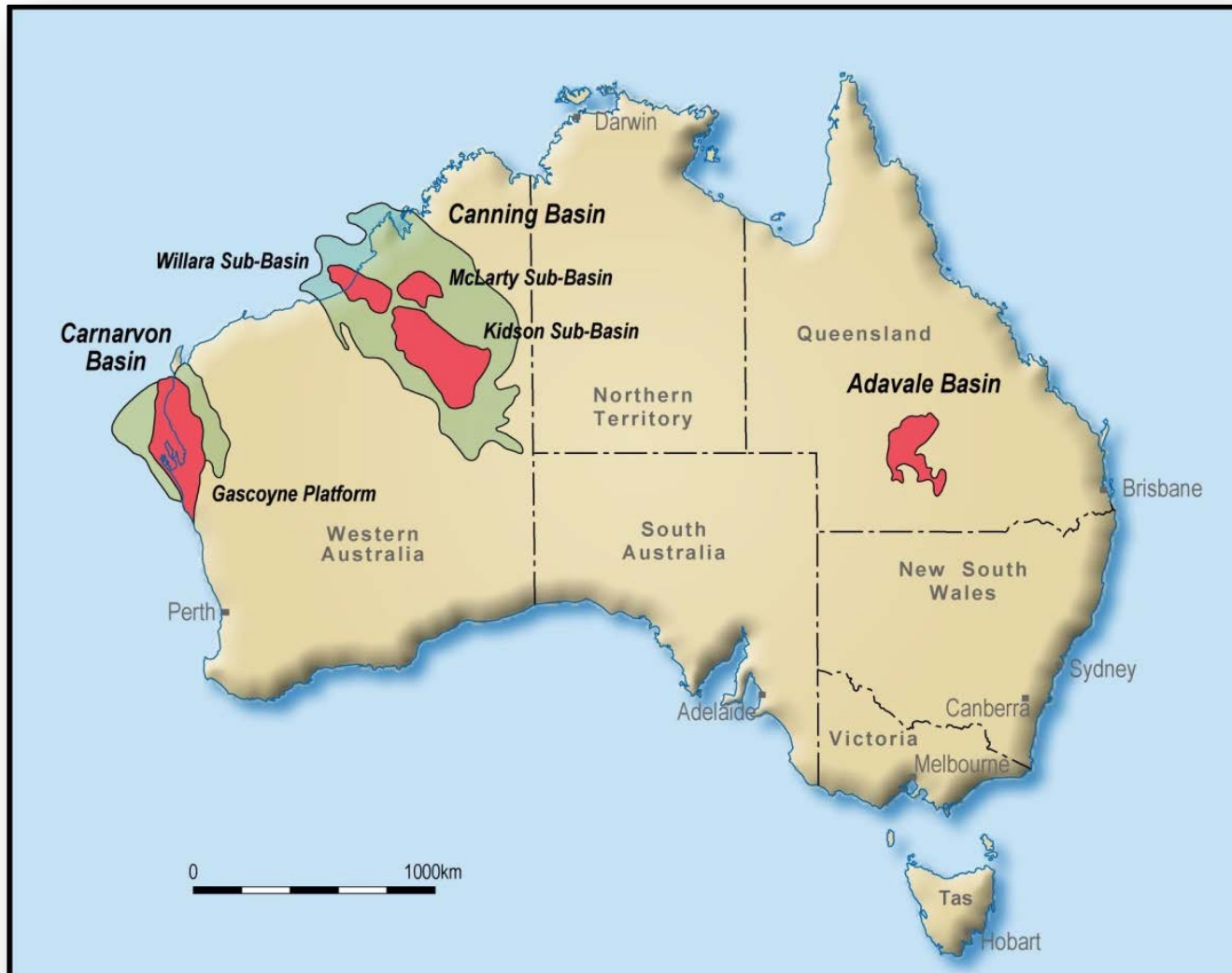
FIGURE 31: SECOND RED BED STRUCTURE MAP (MBSL).

Milestone
Western Potash

Tools



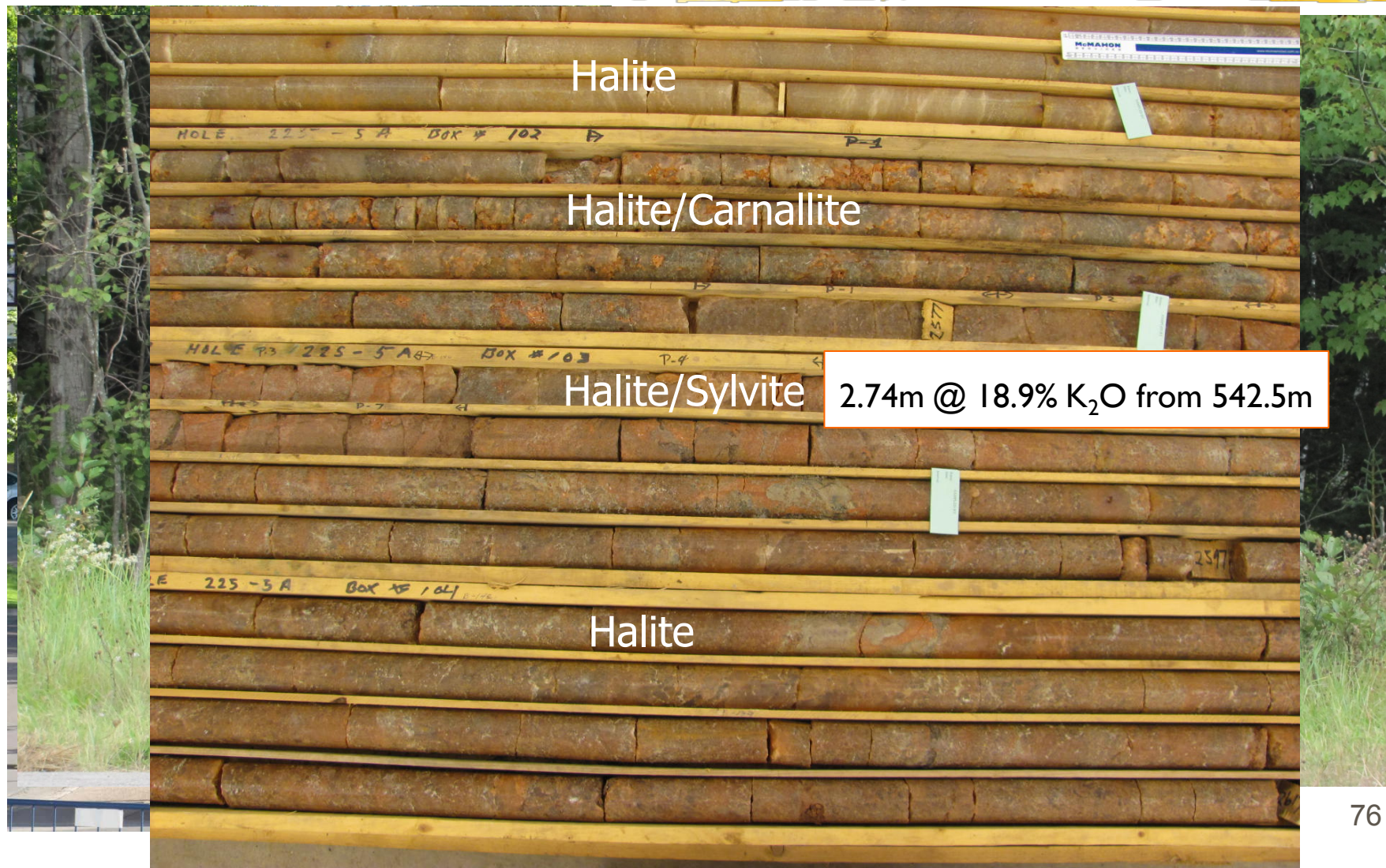
Australia?





*Maritimes
Potash*

Nova Scotia



Halite

Halite/Carnallite

Halite/Sylvite

2.74m @ 18.9% K₂O from 542.5m

Halite